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#### PART I

**Author Request** - The following author(s) request authority to disclose the following presentation at the MORS Event below with subsequent publication in the MORS Event Report and posting on the MORS website if applicable.

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Principal Author's Signature X <i>Thomas A. Donnelly</i>	Date 1 June 2018		
MORS Event 86th MORS Symposium	Event Date(s) 18-21 June 2018		
Presentation Type <input type="checkbox"/> Plenary <input type="checkbox"/> Course <input checked="" type="checkbox"/> Tutorial <input type="checkbox"/> Special Session <input type="checkbox"/> Poster <input type="checkbox"/> Demonstration			
<input type="checkbox"/> Working/Composite/Distributed or Focus Group List All <input type="checkbox"/> Other			
Title of Presentation Exploratory Data Analysis and Root Cause Analysis - "What Can You Do When You Don't Have a Designed Experiment?"		Presentation ID (if assigned) <b>38552</b>	
Classification <input type="checkbox"/> SECRET <input type="checkbox"/> SECRET//REL TO FVEY <input type="checkbox"/> CONFIDENTIAL <input type="checkbox"/> CONFIDENTIAL//REL TO FVEY			
<input checked="" type="checkbox"/> UNCLASSIFIED <input type="checkbox"/> UNCLASSIFIED W/FOUO <input type="checkbox"/> Other			
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A. This work was performed in connection with a government contract.		<input type="checkbox"/> YES (Complete Parts I, II & III)	
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C. This presentation was NOT done under a government contract, contains no government information, is my own work and is approved for public release.		<input checked="" type="checkbox"/> YES (Complete Part I only)	

# EXPLORATORY DATA ANALYSIS AND ROOT CAUSE ANALYSIS

“What can you do when you don’t  
have a designed experiment?”



86<sup>th</sup> MORSS at NPS  
Monterey, CA  
June 18, 2018

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# Exploratory Data Analysis and Root Cause Analysis

## TOPICS

- Plot the data
  - Dynamic linking – look for correlation between behavior and possible causes – make lots of graphs
    - Just don't think that **correlation** necessarily means **causation!**
  - Use data filters to isolate factors and levels
  - Preparing the data – outliers, missing, recoding
  - Example data sets
    - Pharmaceutical – continuous & binary – root cause
    - Breast cancer – binary - PCA
    - Cyber Attack – Multinomial - binary
    - Diamonds – lots of categorical classifications
    - FAA Data – daily records
    - Positional – latitude & longitude (GPS, satellite, image)
      - GPS, SST, Drone
    - What Type of Data Do You Have?

# Exploratory Data Analysis and Root Cause Analysis

- Just how much are my factors correlated?
  - Matrix – VSS cont/cat response
  - PCA – breast cancer
- Create a design from candidate set –
  - Pharmaceutical Tablet Data
  - Diamonds Data
  - FAA Data
- Use Data Mining Tools
  - Use a Robust “Honest Assessment Method” – Train, Validate & Test
  - Other Cross-Validation approaches – K-fold, Leave-One-Out
  - Penalization criteria – BIC, AICc, ERIC, Adjusted R-Square

# Exploratory Data Analysis and Root Cause Analysis

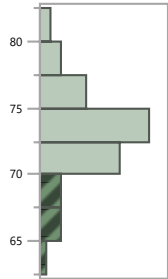
- Decision tree methods (Useful when too many columns for regression)
- Regression – Linear, Generalized Linear (logistic), Stepwise (not always), Penalized (GenReg)
- Neural
- CKPS Today? Tomorrow? Physics (timeless) vs People (shifty/adaptive)
- Case Study - FAA Data/Models
  - Cross-Validation approaches – K-fold, Leave-One-Out
  - Penalization criteria – BIC, AICc, ERIC, Adjusted R-Square

# INTERACTIVE SELECTION

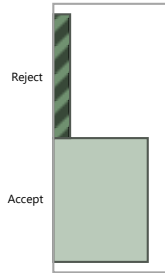
# LOOK FOR CORRELATIONS BETWEEN MEASURED RESPONSES AND POTENTIAL FACTORS

## Distributions

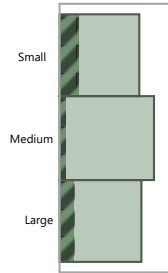
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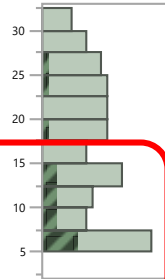
Lot Acceptance



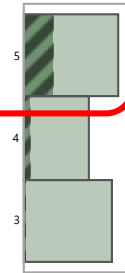
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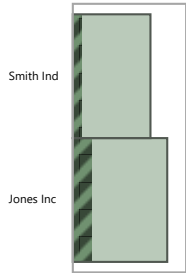
Mill Time



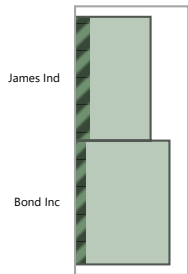
Screen Size



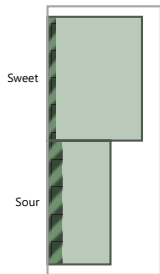
MgSt Supplier



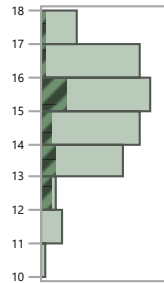
Lactose Supplier



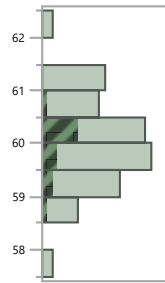
Sugar Supplier



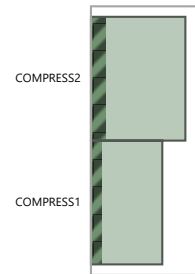
Blend Time



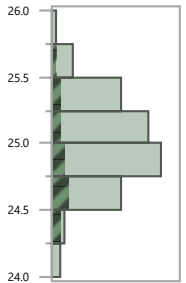
Blend Speed



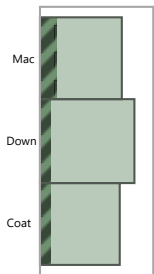
Compressor



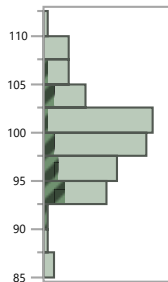
Force



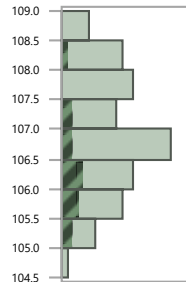
Coating Supplier



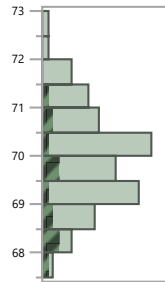
Coating Viscosity



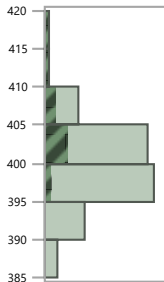
Inlet Temp



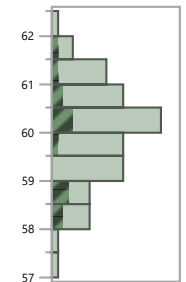
Exhaust Temp



Spray Rate

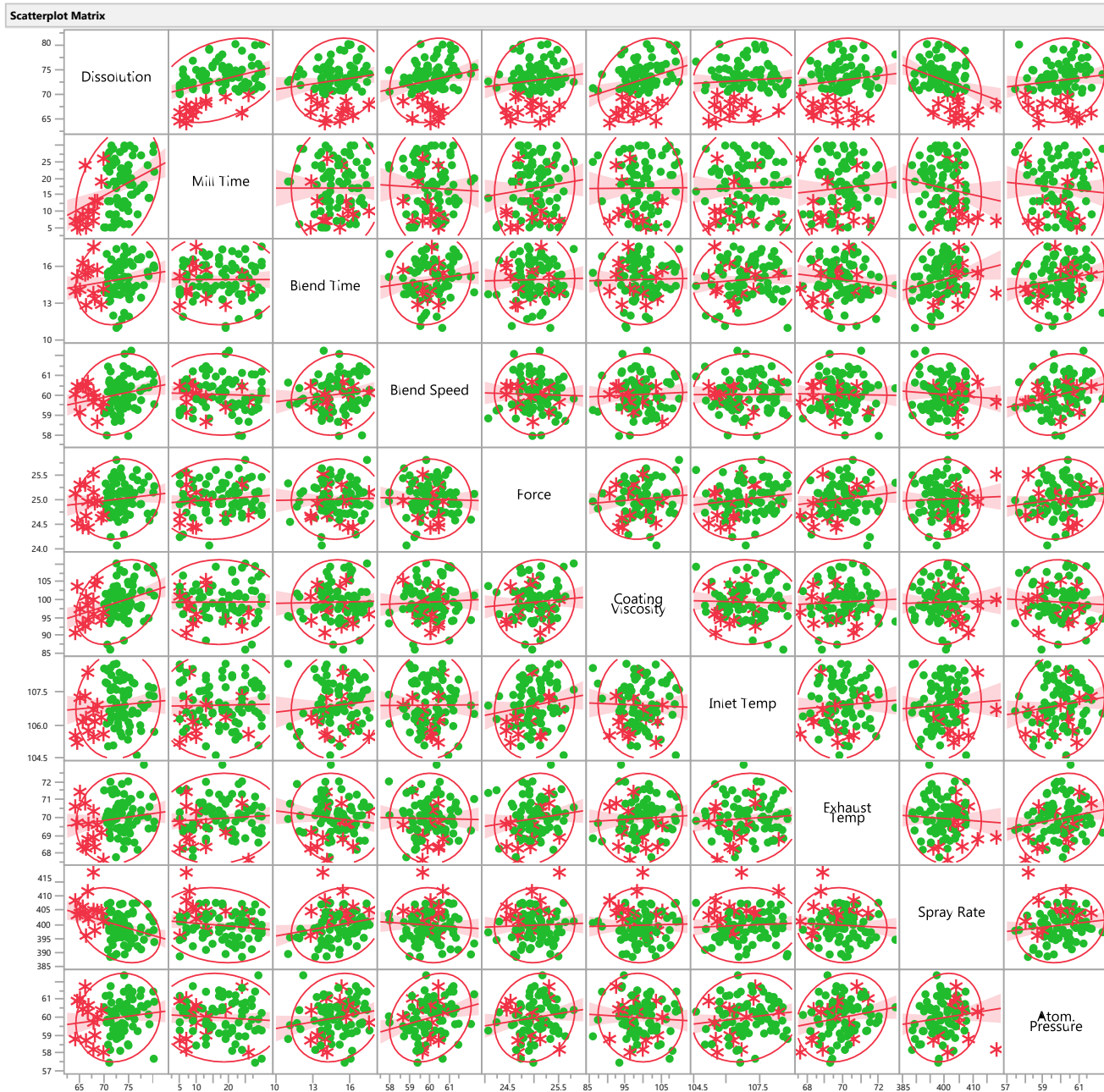


Atom. Pressure



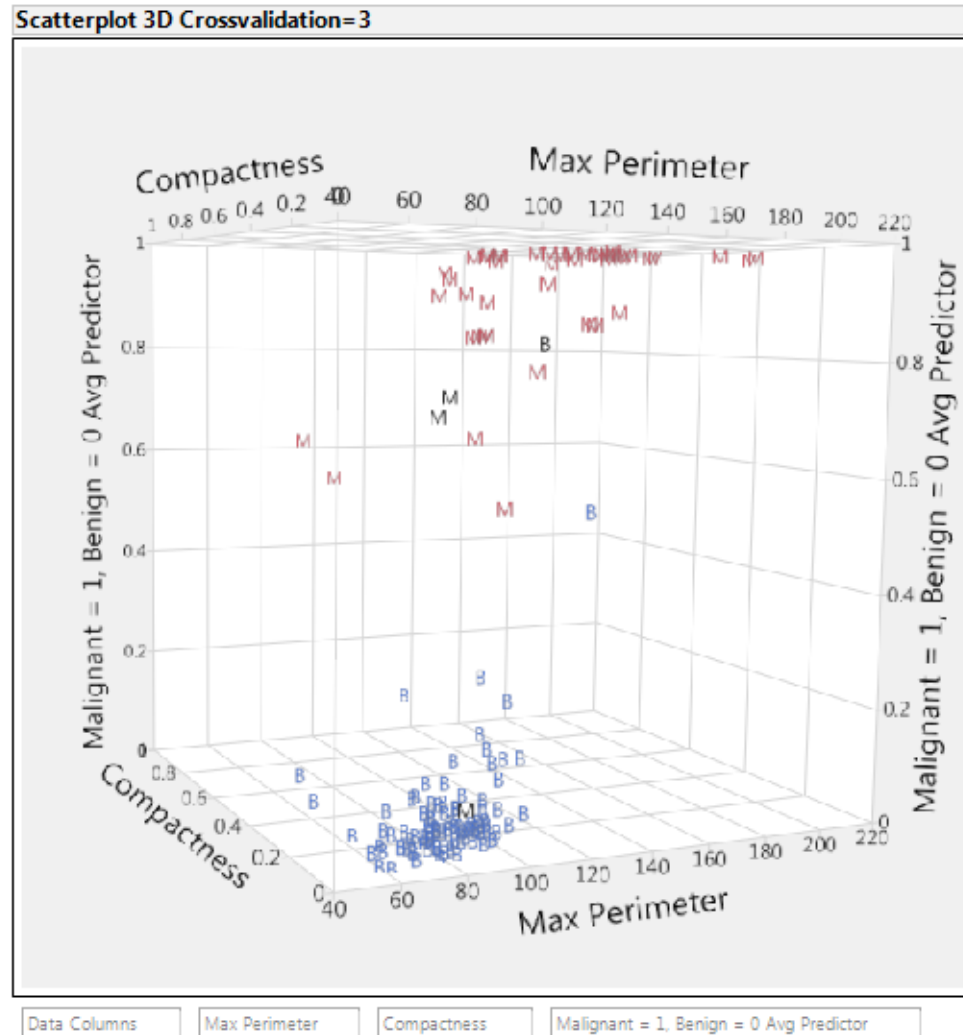
# CORRELATION OF CONTINUOUS COLUMNS

Look for correlations between responses and potential factors, as well as factors with each other



TEST DATA

# ACTUAL DIAGNOSIS (M OR B) PROBABILITY OF MALIGNANT AND TWO MAIN FACTORS







Thanks.  
Questions or comments?

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