

Transforming Data to Make Better Predictions

Mastering JMP
Webcast
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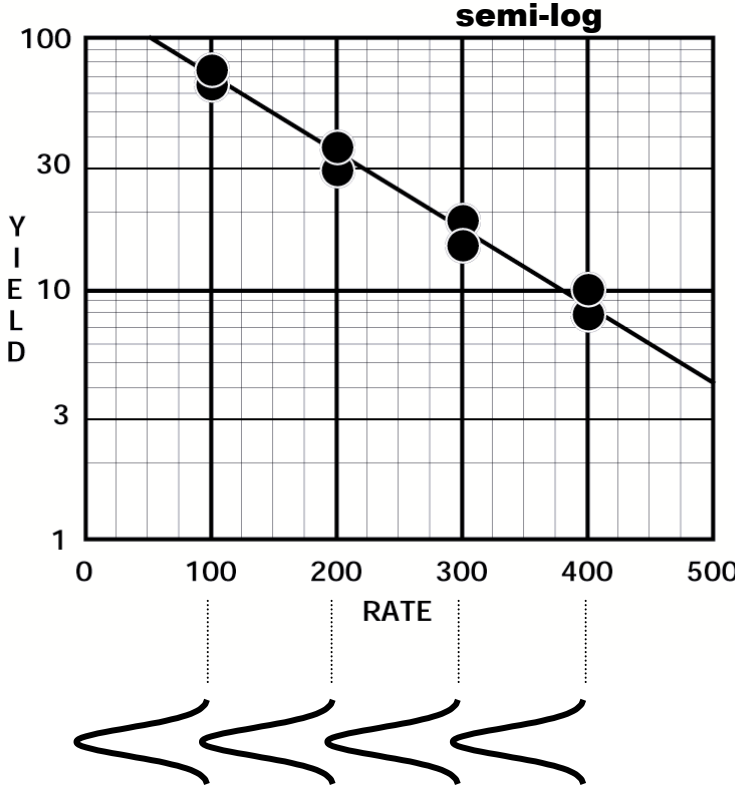
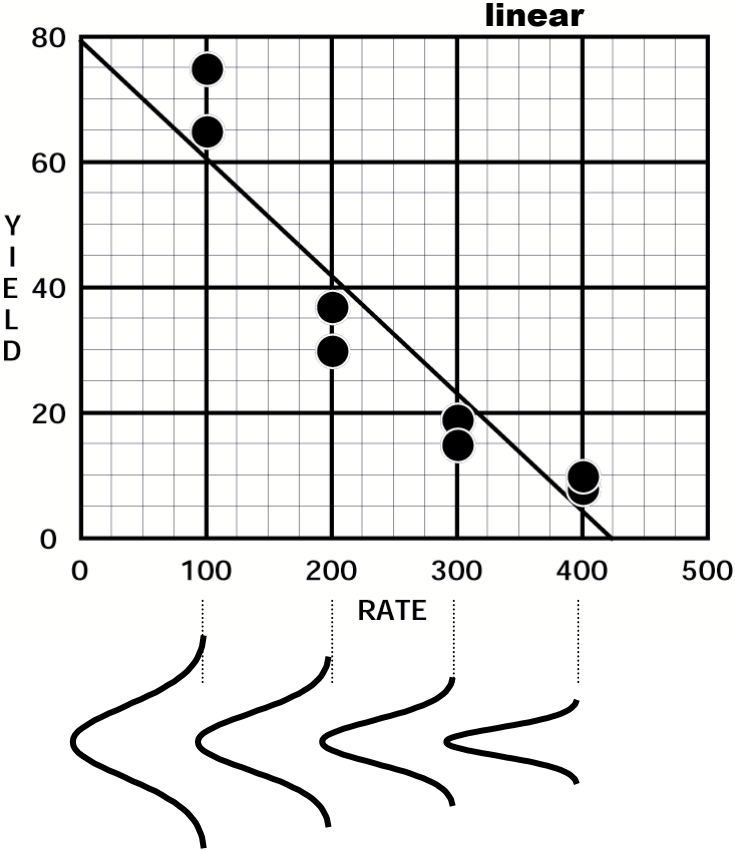


Data Transformations - Why Do Them?

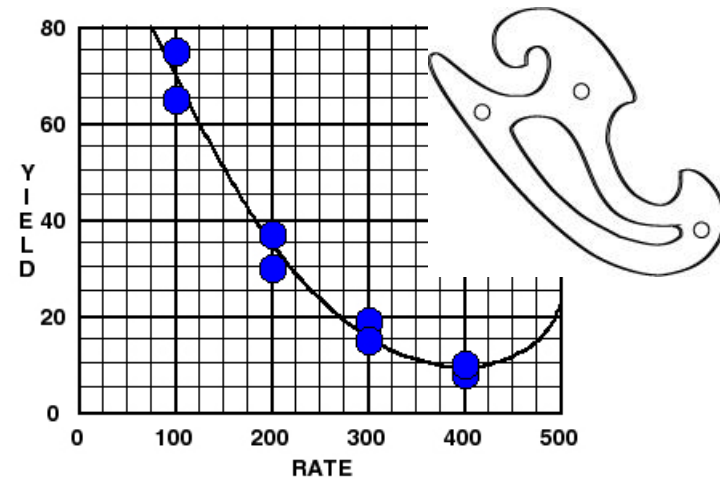
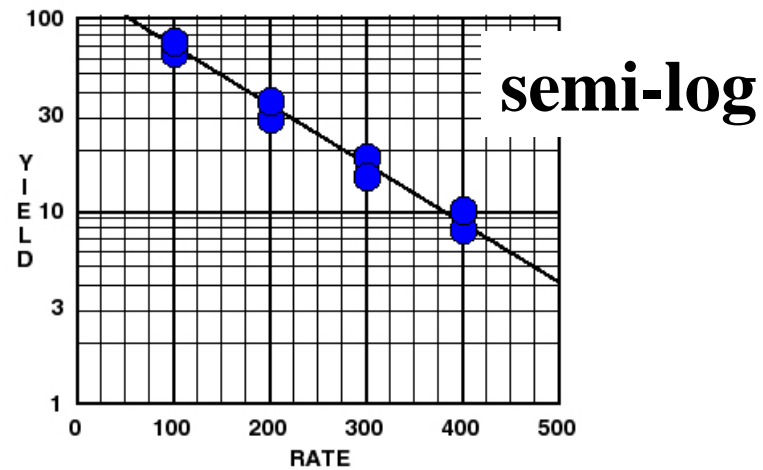
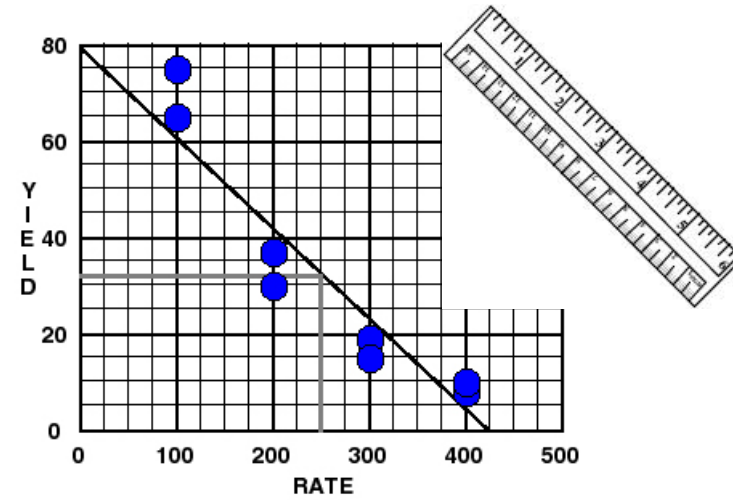
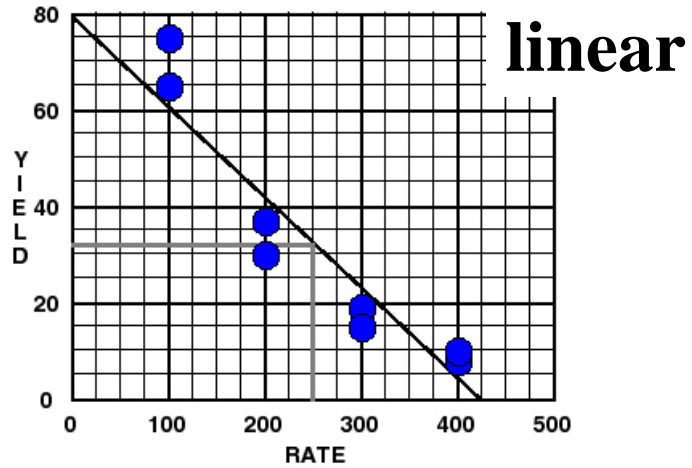
- Remedy for lack of fit
- Plot predictions will not violate physical limits
 - “# of Counts” not negative;
 - “YIELD” not $> 100\%$
- Make error more uniform across design region
(also called “stabilizing the variance”)

Transformations change the scale of the response to make it more nearly conform to the usual regression assumptions, the most important of which are that the data are independent and follow a **normal distribution with a constant variance.**

On Transformed Scale: LOF Eliminated and Error More Uniform Across Region



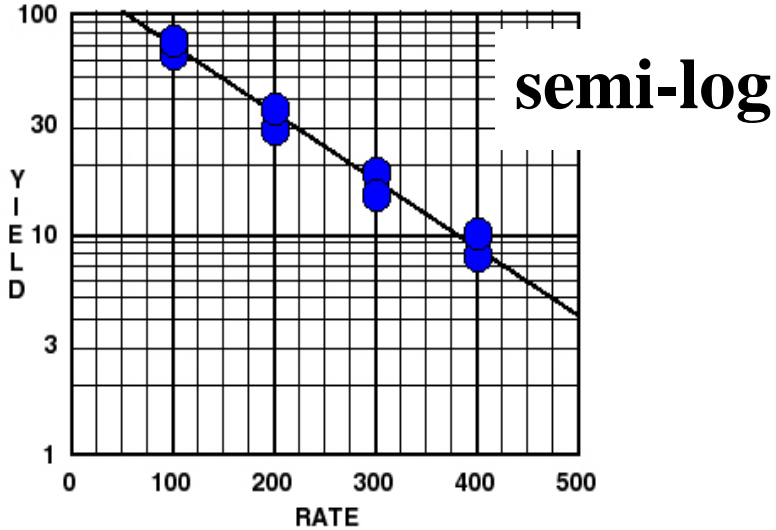
Two Remedies for Lack-of-Fit Fancier Graph Paper or Fancier Curve



Does not require additional trials.

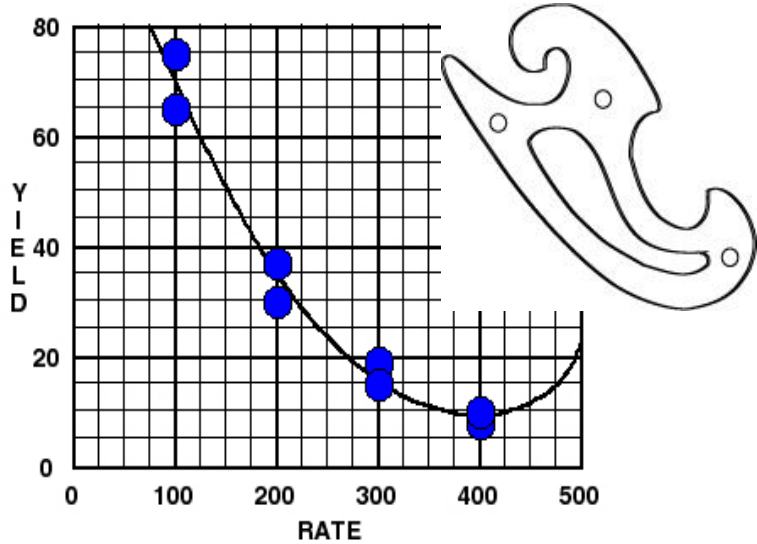
Usually requires additional trials.

Model Predictions are Virtually Same **within** the Range of the Factor Settings (100 to 400) but can be quite different **outside** the Range y



At Rate = 250
 Predicted Yield is 22

At Rate = 500
 Predicted Yield is 4

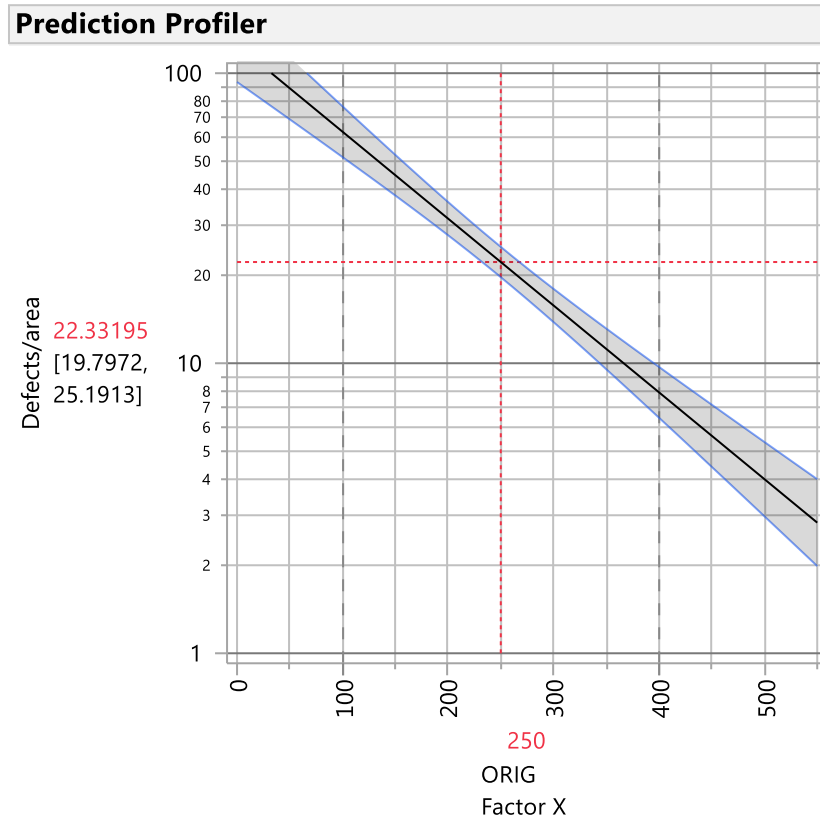


At Rate = 250
 Predicted Yield is 22

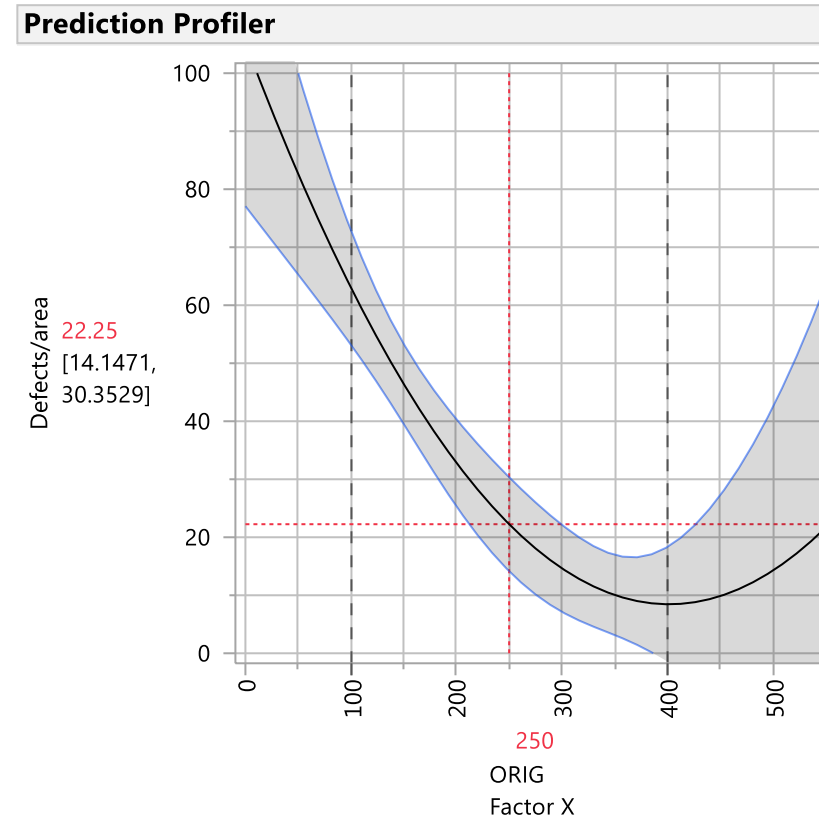
At Rate = 500
 Predicted Yield is 22

Which prediction at 500 is more suspect? Why?

Using Profiler we see that Predictions are Virtually Same *within* the Range of the factor Settings (100 to 400)



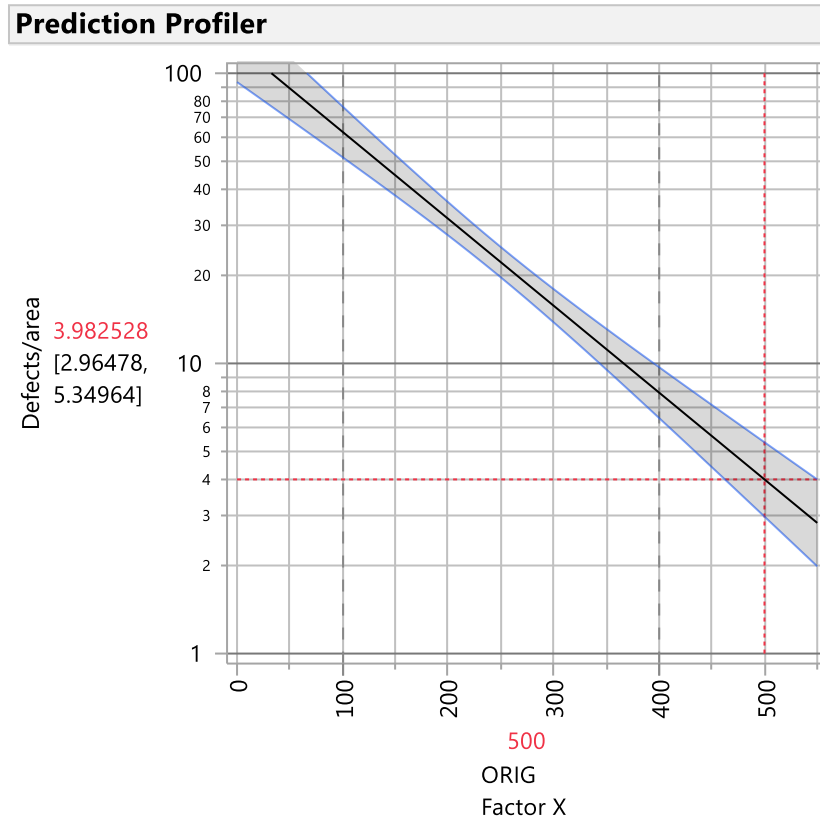
At Factor X = 250
Predicted Yield is 22.33



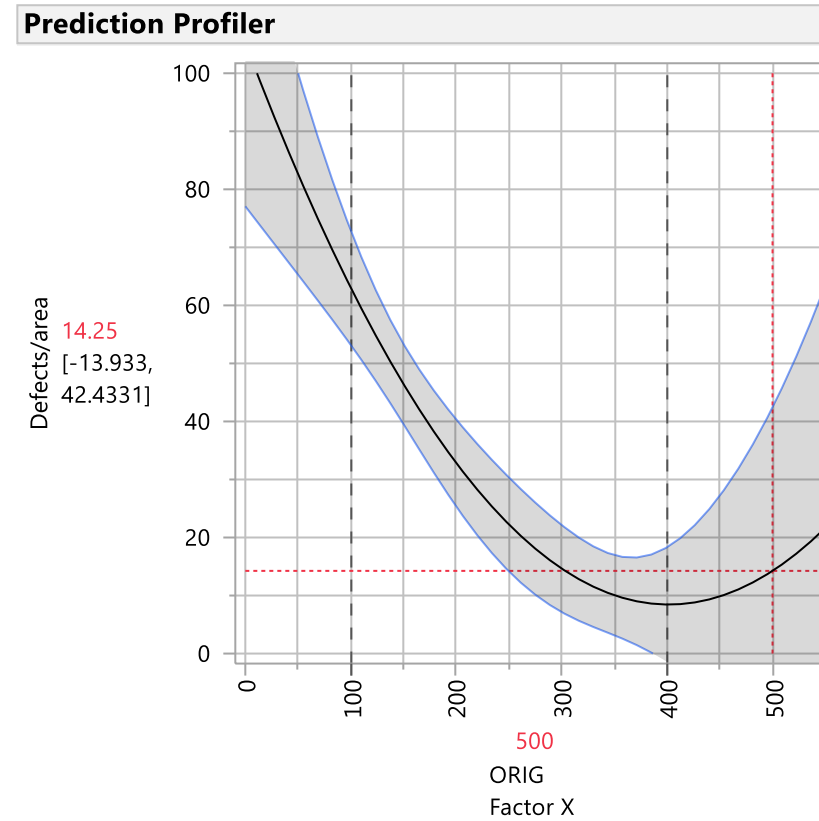
At Factor X = 250
Predicted Yield is 22.25

Notice the shading of the confidence interval about prediction.

Using Profiler we see that Predictions are quite different *outside* the Range of the factor Settings (100 to 400)



At Factor X = 500
Predicted Yield is 3.98



At Factor X = 500
Predicted Yield is 14.25

Notice the shading of the confidence interval about prediction.

View Extrapolated Predictions Using Profiler in Raw & Transformed Units

3 Columns of Data Used to Fit Same Quadratic Model Form For these 3 Profilers.

$$y = b_0 + b_1X + b_2X^2$$

Last 2 Models are *Identical*.

	Factor X	Defects/area	Defects/area 2	Log10[Defects /area]
	400	71	71	1.85
	100	7	7	0.85
*	1	100	71	1.85
*	2	100	56	1.75
*	3	200	35	1.54
*	4	200	28	1.45
*	5	300	14	1.15
*	6	300	18	1.26
*	7	400	9	0.95
*	8	400	7	0.85

No transformation used
NOTE: y-axis in raw units and on a linear scale

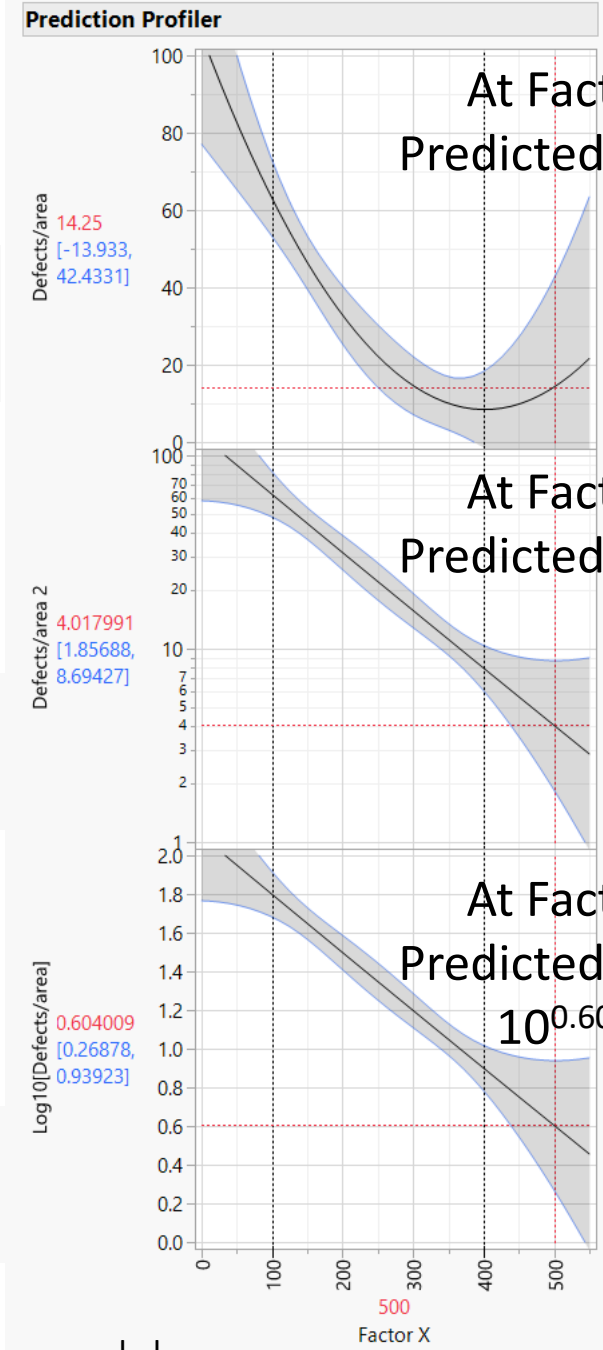
Parameter Estimates				
Term	Estimate	Std Error	t Ratio	Prob> t
Intercept	67.75	5.415126	12.51	<.0001*
Factor X	-0.182	0.017612	-10.33	0.0001*
(Factor X-250)*(Factor X-250)	0.0006	0.000197	3.05	0.0285*

Log₁₀ transformation used
Within Model Dialog,
NOTE: y-axis in raw units but on a Log₁₀ scale

Parameter Estimates				
Term	Estimate	Std Error	t Ratio	Prob> t
Intercept	4.8279039	0.14831	32.55	<.0001*
Factor X	-0.006896	0.000482	-14.30	<.0001*
(Factor X-250)*(Factor X-250)	1.7731e-7	5.393e-6	0.03	0.9750

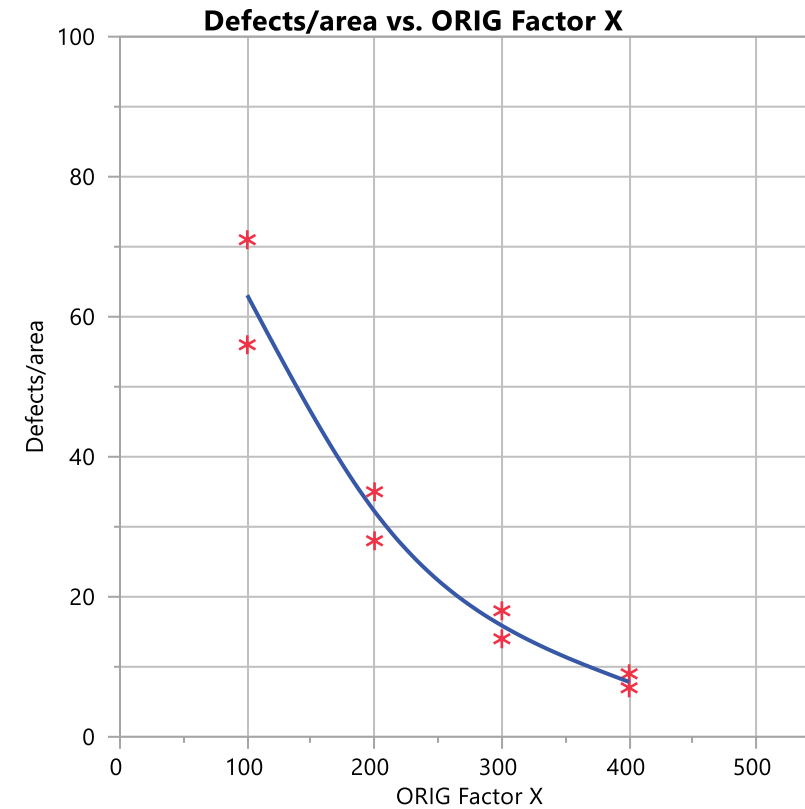
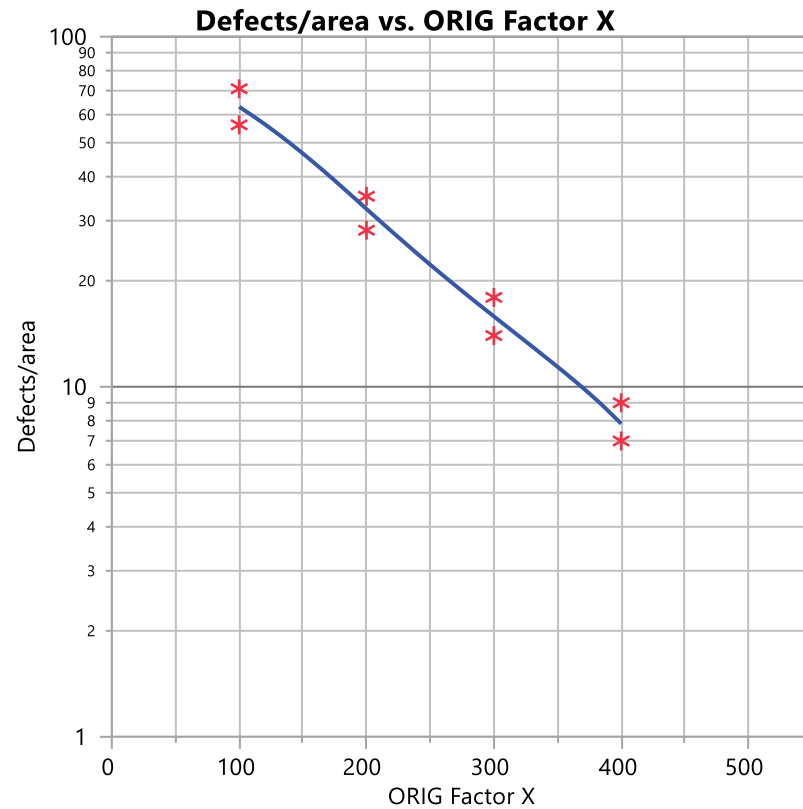
Log₁₀ transformation used
In Data Table Column
NOTE: y-axis in Log₁₀ units and on a linear scale

Parameter Estimates				
Term	Estimate	Std Error	t Ratio	Prob> t
Intercept	2.096732	0.06441	32.55	<.0001*
Factor X	-0.002995	0.000209	-14.30	<.0001*
(Factor X-250)*(Factor X-250)	7.7004e-8	2.342e-6	0.03	0.9750



NOTE: Typically we would drop the clearly NOT significant squared term in last two models.

Today with JMP we use a “SMOOTHER” in Graph Builder instead of rulers and French curves

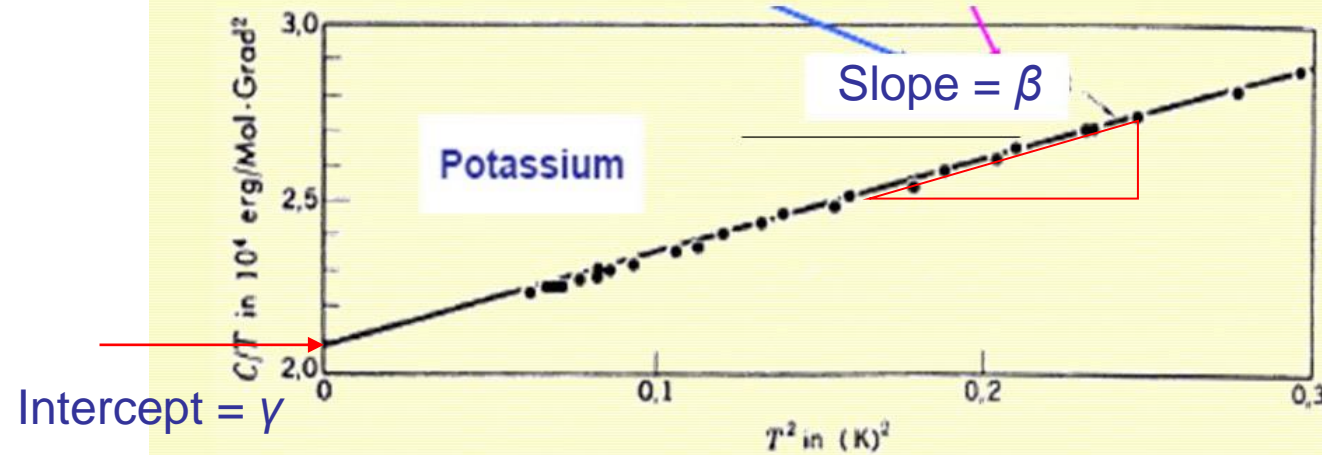


- Can also change the scale of the axes in Graph Builder
- Notice “Smoother” only visible in range of the data


Example of How Rescaling Makes the Analysis Easier

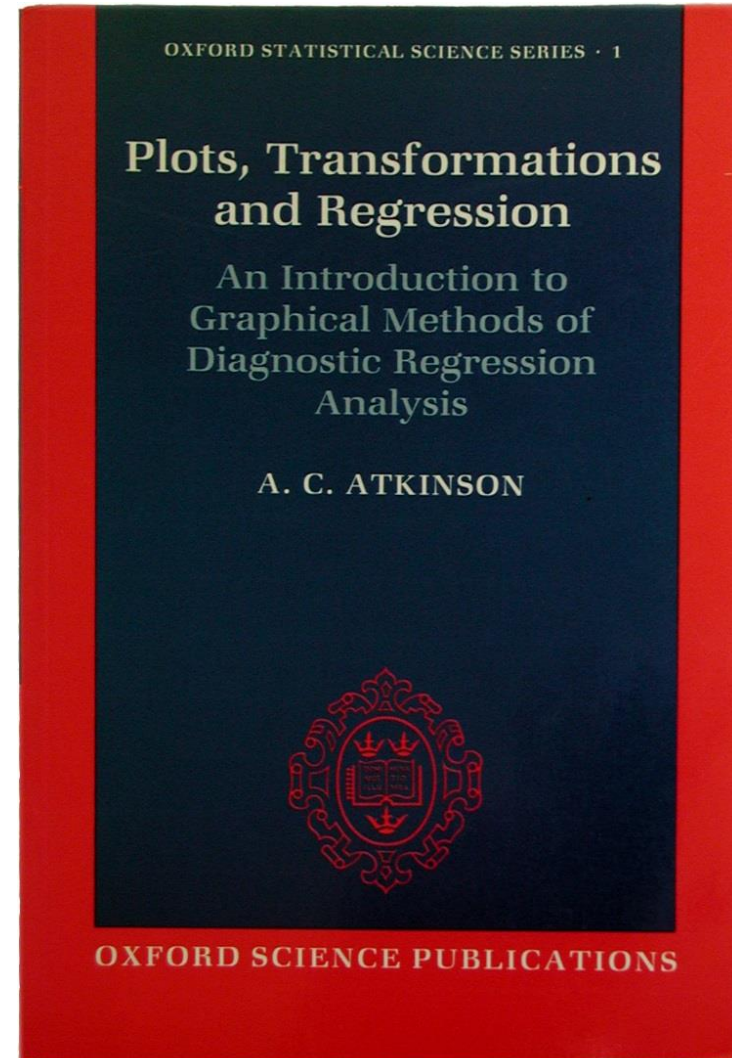
- Total metallic heat capacity at low temperatures
$$C = \underbrace{\gamma T}_{\text{Electronic Heat capacity}} + \underbrace{\beta T^3}_{\text{Lattice Heat Capacity}}$$

where γ & β are constants found plotting C_v/T as a function of T^2



Have a *Reason* to Use a Transformation - Try NOT to “Brute Force” Eliminate L-O-F

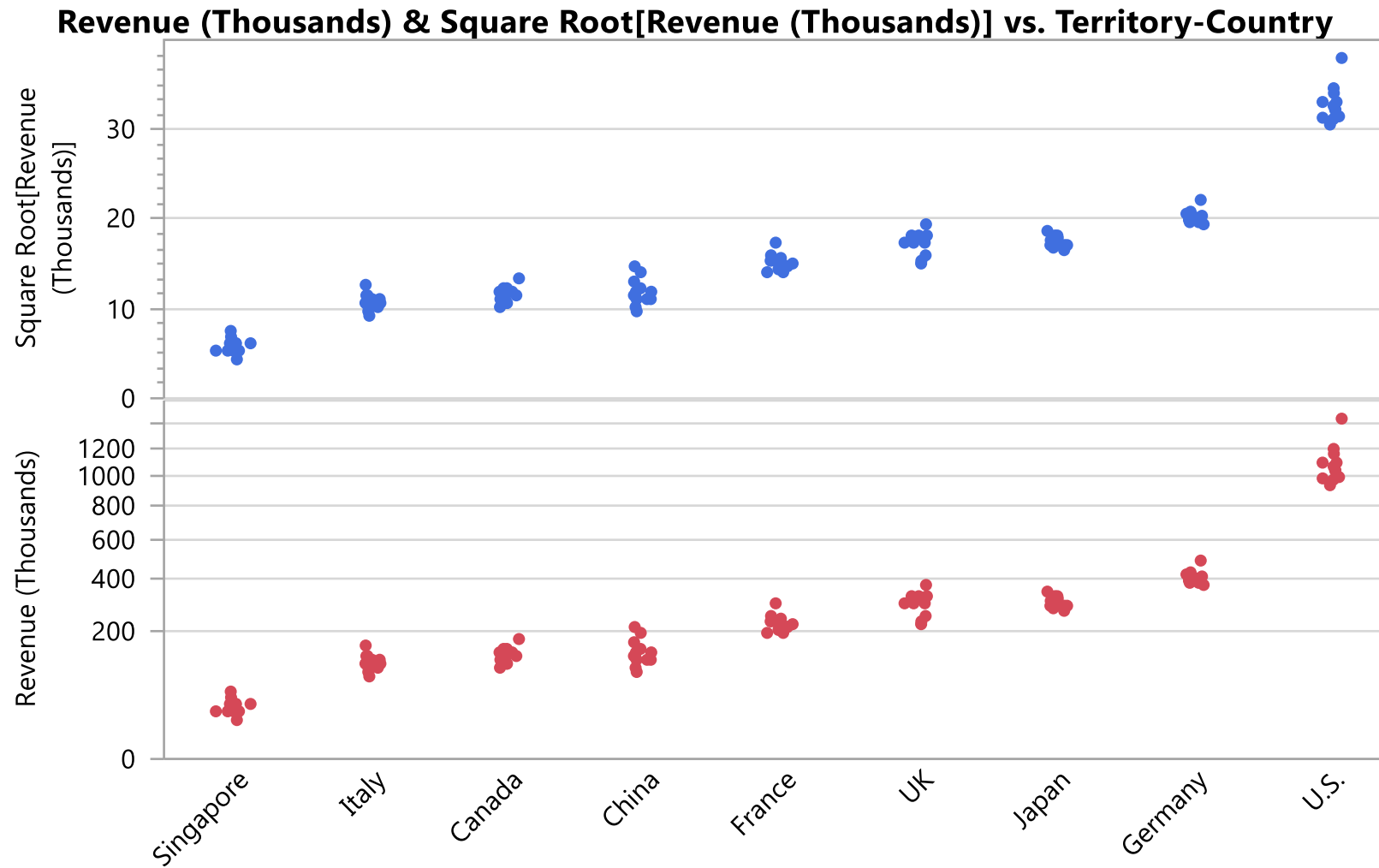
- Check publications in your field to see how others plot the same kind of data. (See previous slide)
- Consult a reference like: 
- Consult your local statistical expert.
- **Remember all a transformation does is plot the data on *fancier* graph paper.**



Examples

- Using Graph Builder to explore revenue by territory
 - Transform columns in graph
 - Add virtual column to table
 - Transform axes & add grid lines
- Using Box-Cox Transformation to identify appropriate transformations of the response
 - Hardness of plastic – make physical sense
 - Tensile Strength of plastic – eliminate L-O-F
 - Yield of CO₂ capture process
 - Can generate residuals to check how well transformation works
 - Not all Fit Model personalities/capabilities support transformations
 - Generalized Regression – create additional columns
 - Fit Definitive Screening - create additional columns
 - Counts of detectors
 - Briefly - Army example of transformations on the factors

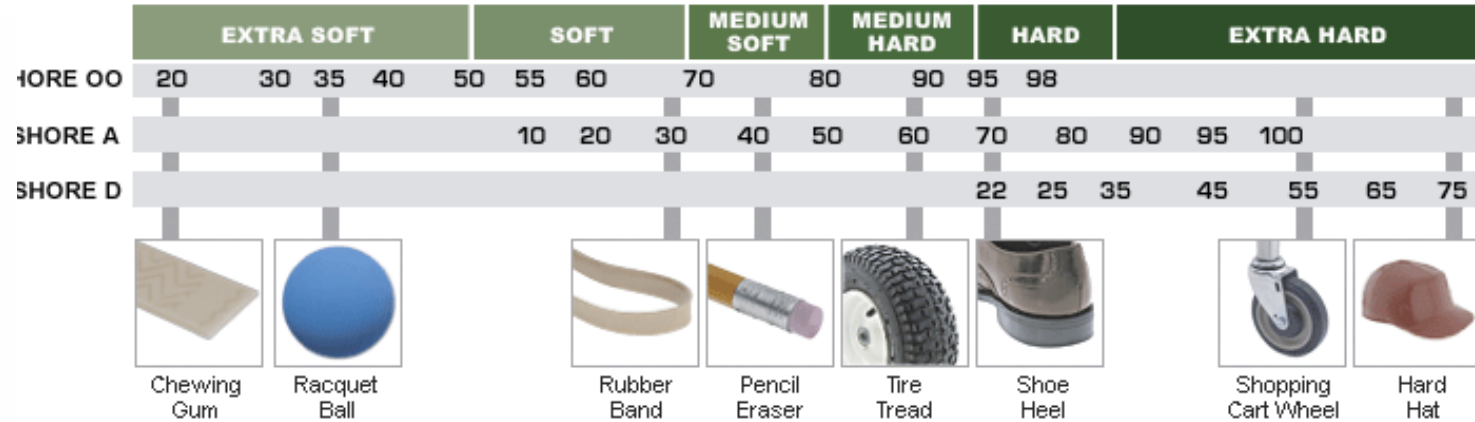
SQRT Transformation on *Data* (Top) and on *Axis* (Bottom)



Revenue by Territory-Country ordered by Revenue (Thousands) (ascending)

Want to make an informed business decisions trading off product performance and cost

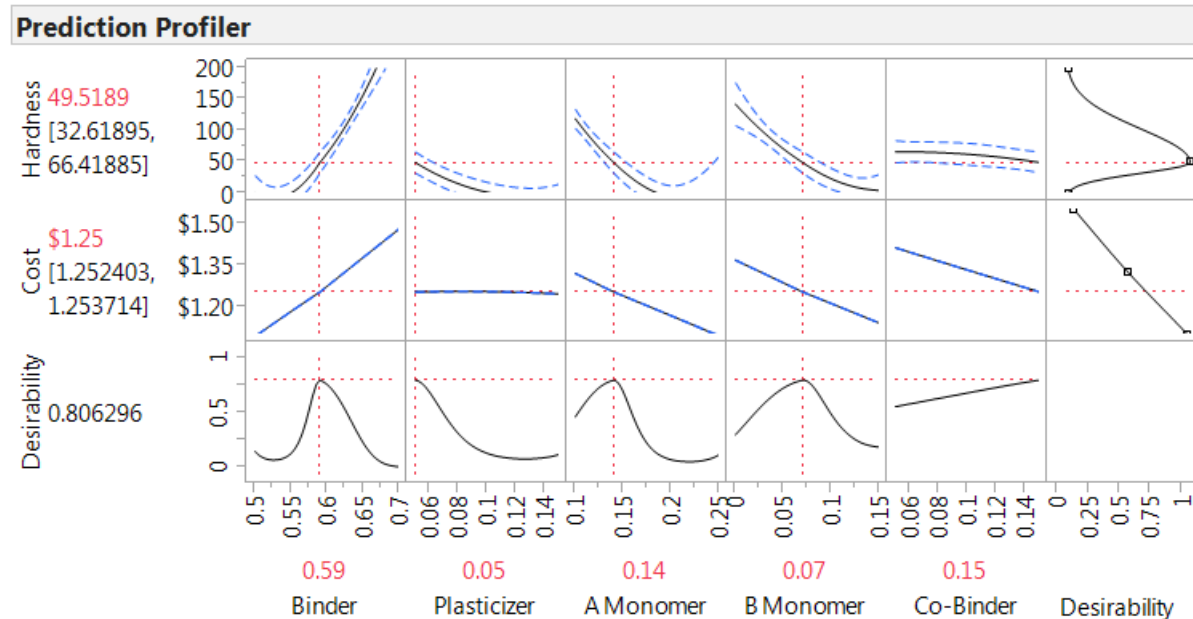
Need to predict hardness and cost of plastic



What formulation yields a Shore A hardness of 50?

What does the formulation cost?

Can I trade-off hardness and cost?

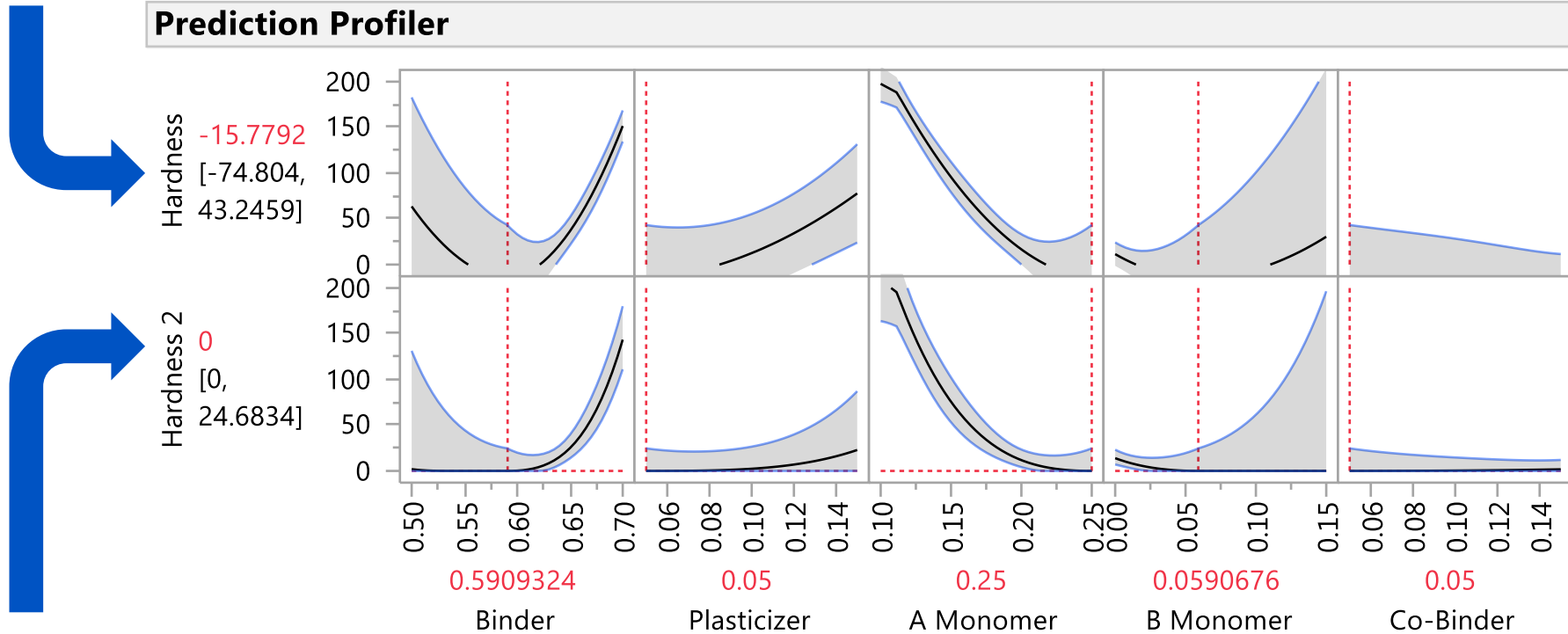


Fitting Hardness of Plastic without (Top) and with SQRT Transformation (Bottom)

Potentially embarrassing predictions:

NEGATIVE Value?

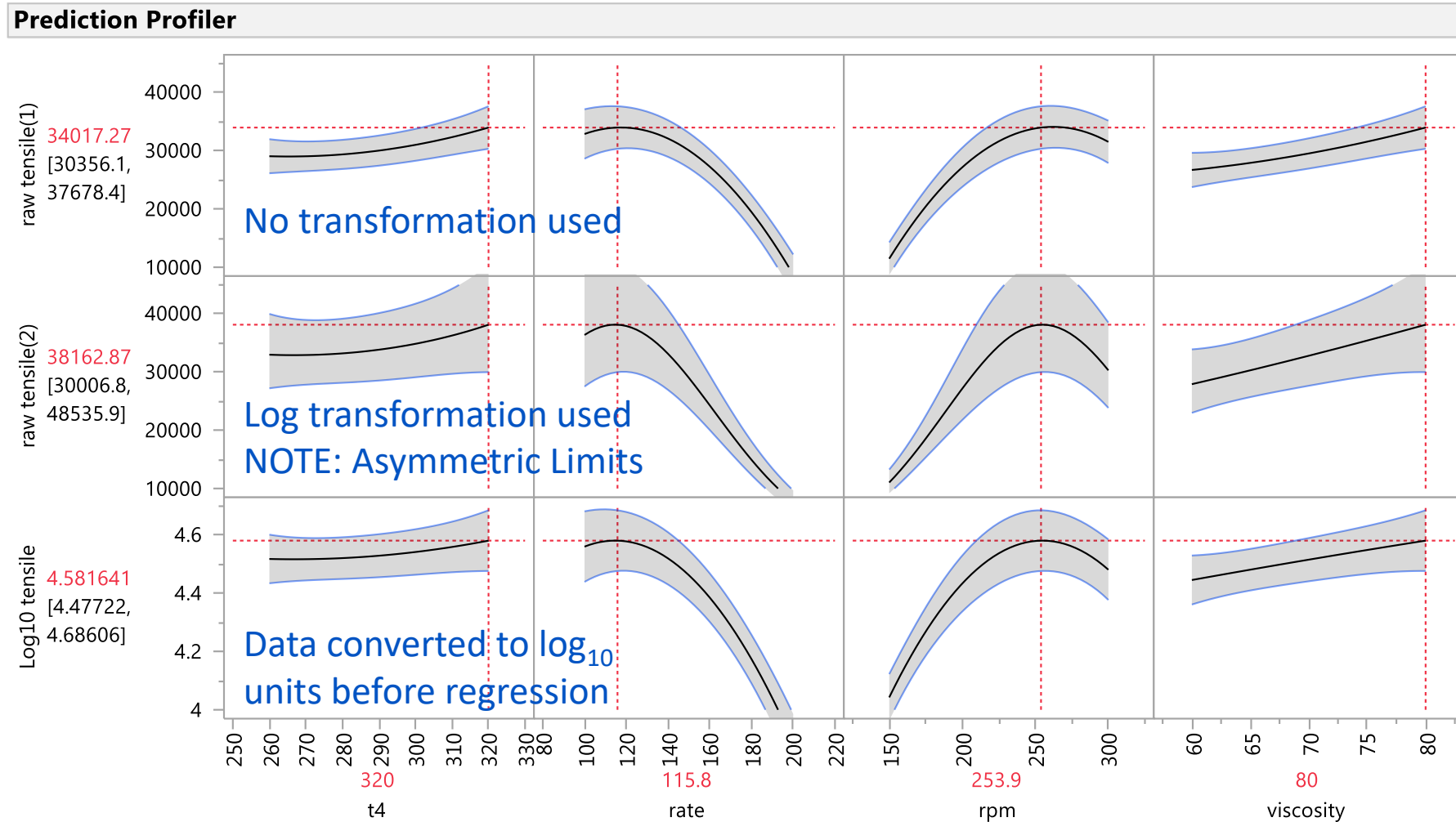
NEGATIVE Low Limit?



POSITIVE Value!
ZERO Low Limit!

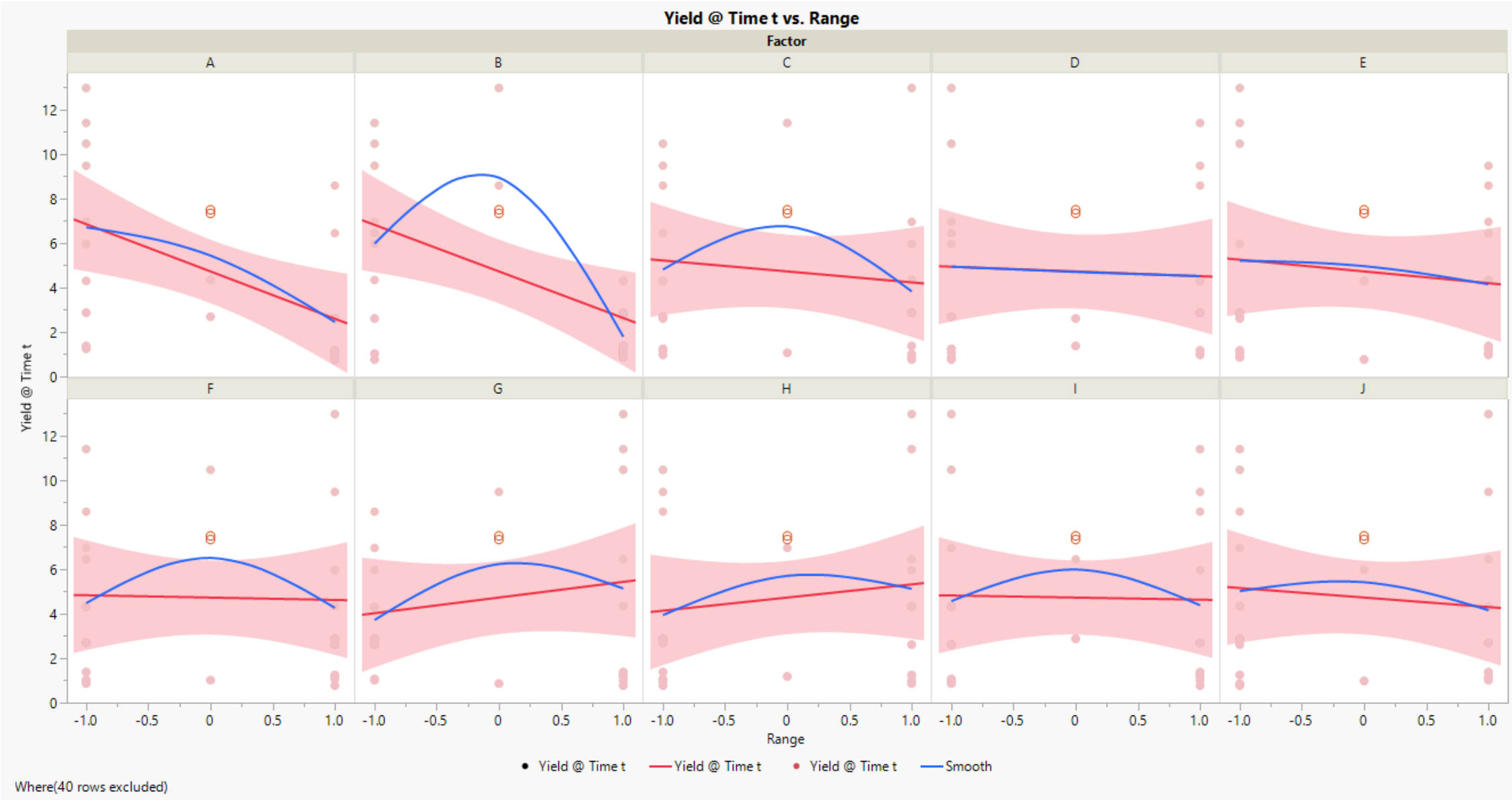
On Transformed Scale (Bottom),
Predictions Make Physical Sense

Use Profiler to View Plots in Transformed & Lab Units in JMP - Three Separate Columns of Data Used for These Plots

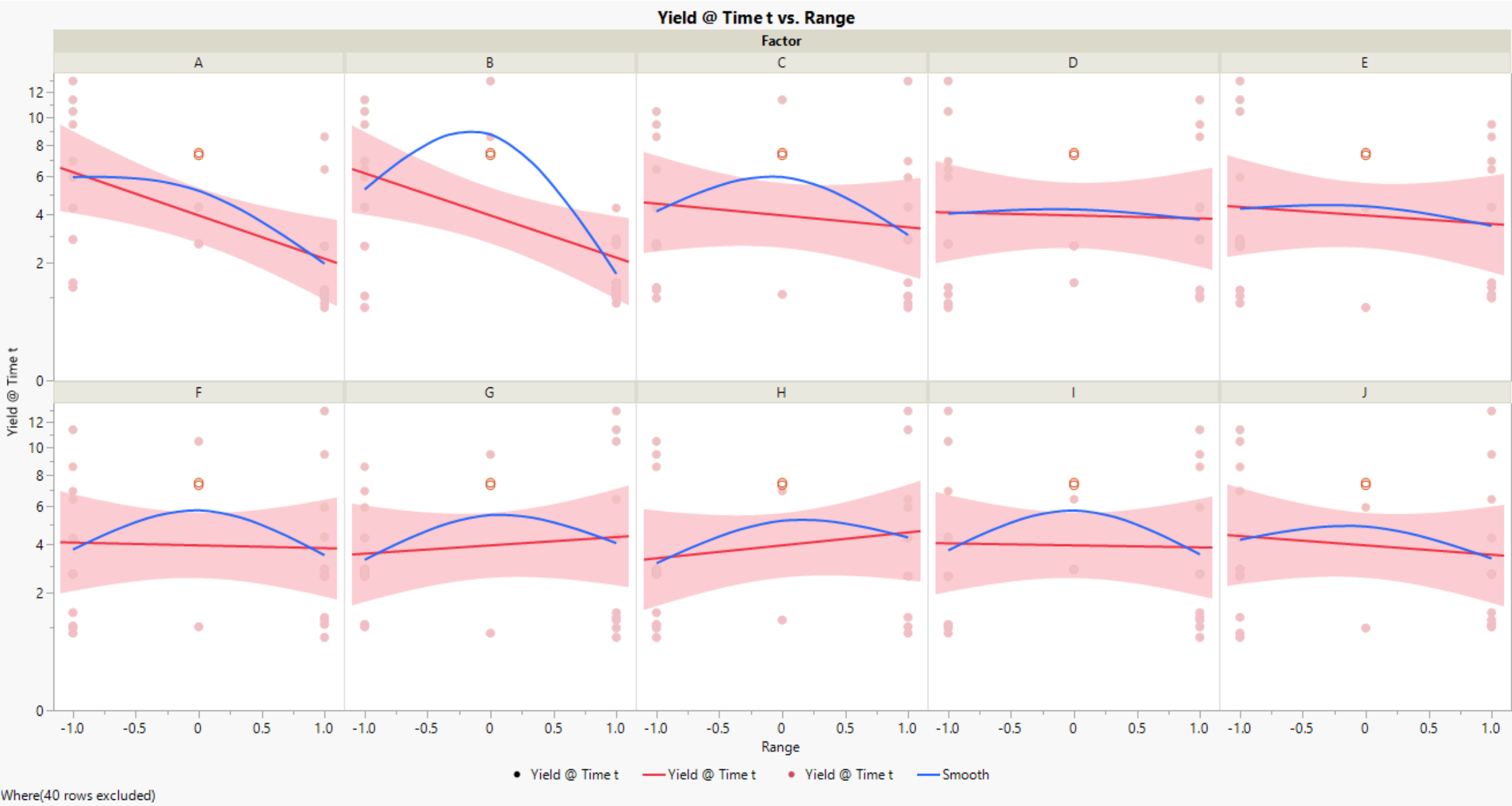


$$10^{4.581641} = 38,162.87$$

Y vs X plots of data for each X



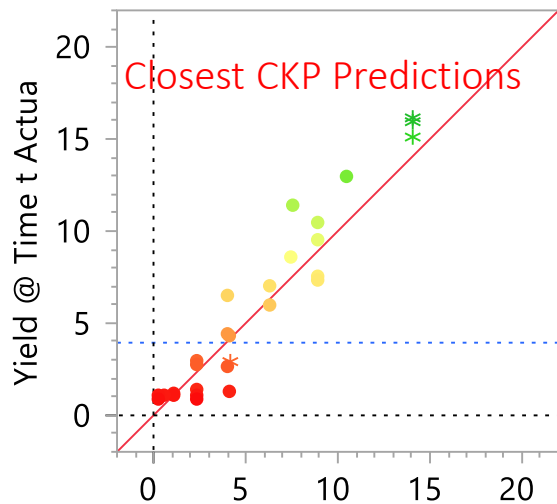
Y vs X plots of data for each X



Transformations SQRT, Log10, & NONE

Green Asterisks* are Checkpoints NOT used in fitting data.

Actual by Predicted Plot

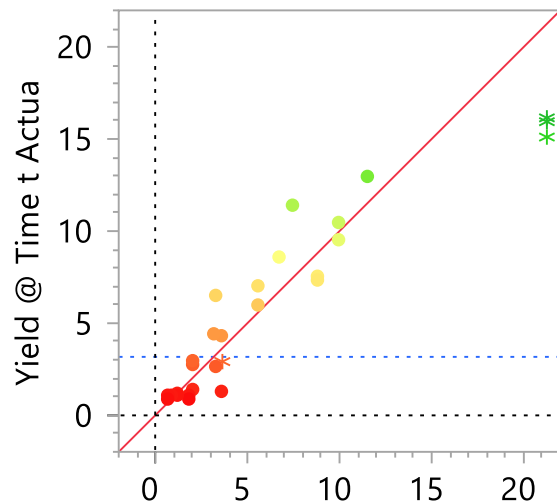


Yield @ Time t Predicted
 $P < .0001$ $RSq = 0.83$
 $RMSE = 0.4163$

Summary of Fit

RSquare	0.825967
RSquare Adj	0.789328
Root Mean Square Error	0.416337
Mean of Response	1.983747
Observations (or Sum Wgts)	24

Actual by Predicted Plot

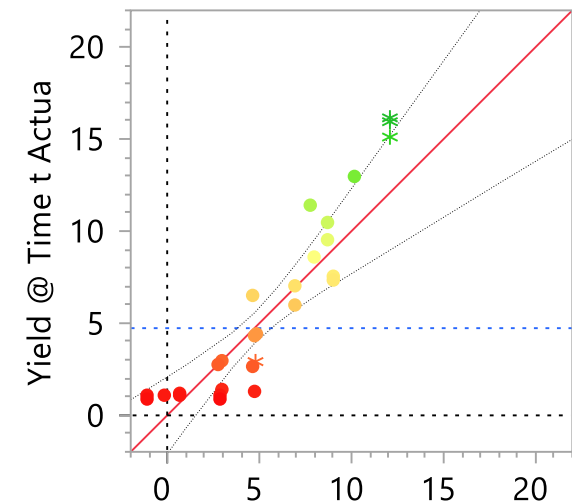


Yield @ Time t Predicted
 $P < .0001$ $RSq = 0.82$
 $RMSE = 0.4509$

Summary of Fit

RSquare	0.823029
RSquare Adj	0.785772
Root Mean Square Error	0.450888
Mean of Response	1.151951
Observations (or Sum Wgts)	24

Actual by Predicted Plot



Yield @ Time t Predicted
 $P < .0001$ $RSq = 0.79$
 $RMSE = 1.9387$

Summary of Fit

RSquare	0.789957
RSquare Adj	0.745738
Root Mean Square Error	1.938688
Mean of Response	4.72375
Observations (or Sum Wgts)	24

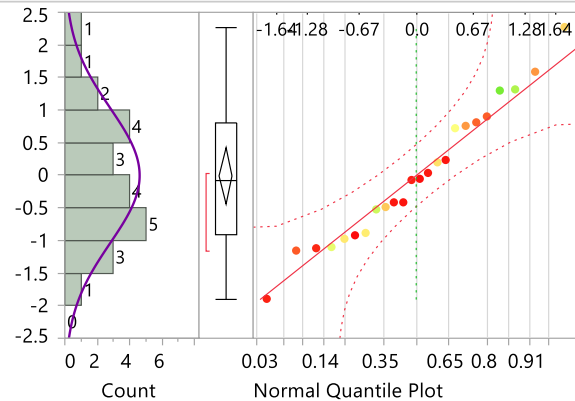
Plots of residuals for Sqrt, Log, and No Transformations

Model fit was reduced quadratic in A, B & C:

$$\text{Yield} = \text{Intercept} + A + B + C + B*B + A*B + B*C$$

Distributions

Studentized Resid Sqrt(Yield @ Time t) 2



Normal(-0.0045,1.03596)

Fitted Normal

Parameter Estimates

Type	Parameter	Estimate	Lower 95%	Upper 95%
Location	μ	-0.004478	-0.441926	0.4329688
Dispersion	σ	1.0359592	0.8051616	1.4532028

-2log(Likelihood) = 68.8047829349136

Goodness-of-Fit Test

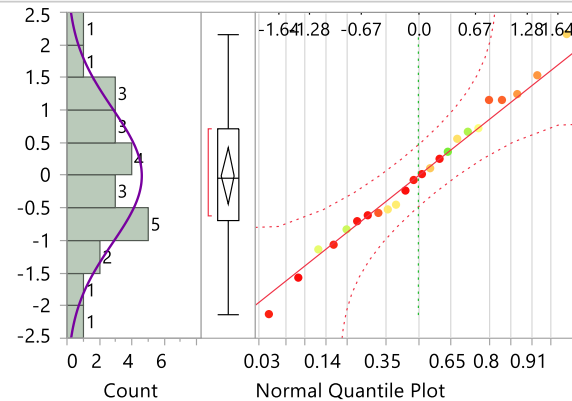
Shapiro-Wilk W Test

W Prob<W
0.972241 0.7224

Far from LOF

Note: Ho = The data is from the Normal distribution. Small p-values reject Ho.

Studentized Resid Log(Yield @ Time t)



Normal(-0.008,1.03586)

Fitted Normal

Parameter Estimates

Type	Parameter	Estimate	Lower 95%	Upper 95%
Location	μ	-0.007981	-0.445387	0.4294258
Dispersion	σ	1.035863	0.8050868	1.4530679

-2log(Likelihood) = 68.8003267780461

Goodness-of-Fit Test

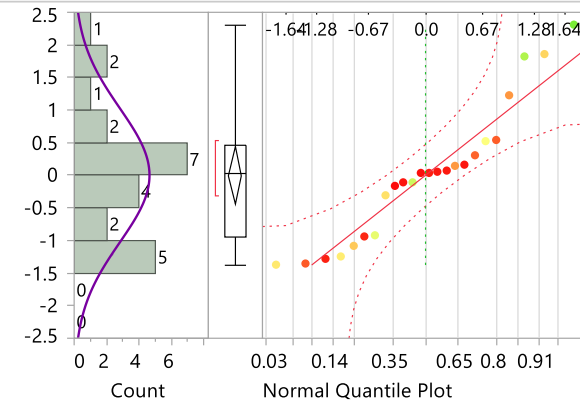
Shapiro-Wilk W Test

W Prob<W
0.992406 0.9994

Far from LOF

Note: Ho = The data is from the Normal distribution. Small p-values reject Ho.

Studentized Resid Yield @ Time t



Normal(-0.0003,1.0284)

Fitted Normal

Parameter Estimates

Type	Parameter	Estimate	Lower 95%	Upper 95%
Location	μ	-0.000276	-0.434534	0.4339807
Dispersion	σ	1.0284046	0.79929	1.4426054

-2log(Likelihood) = 68.4534641248215

Goodness-of-Fit Test

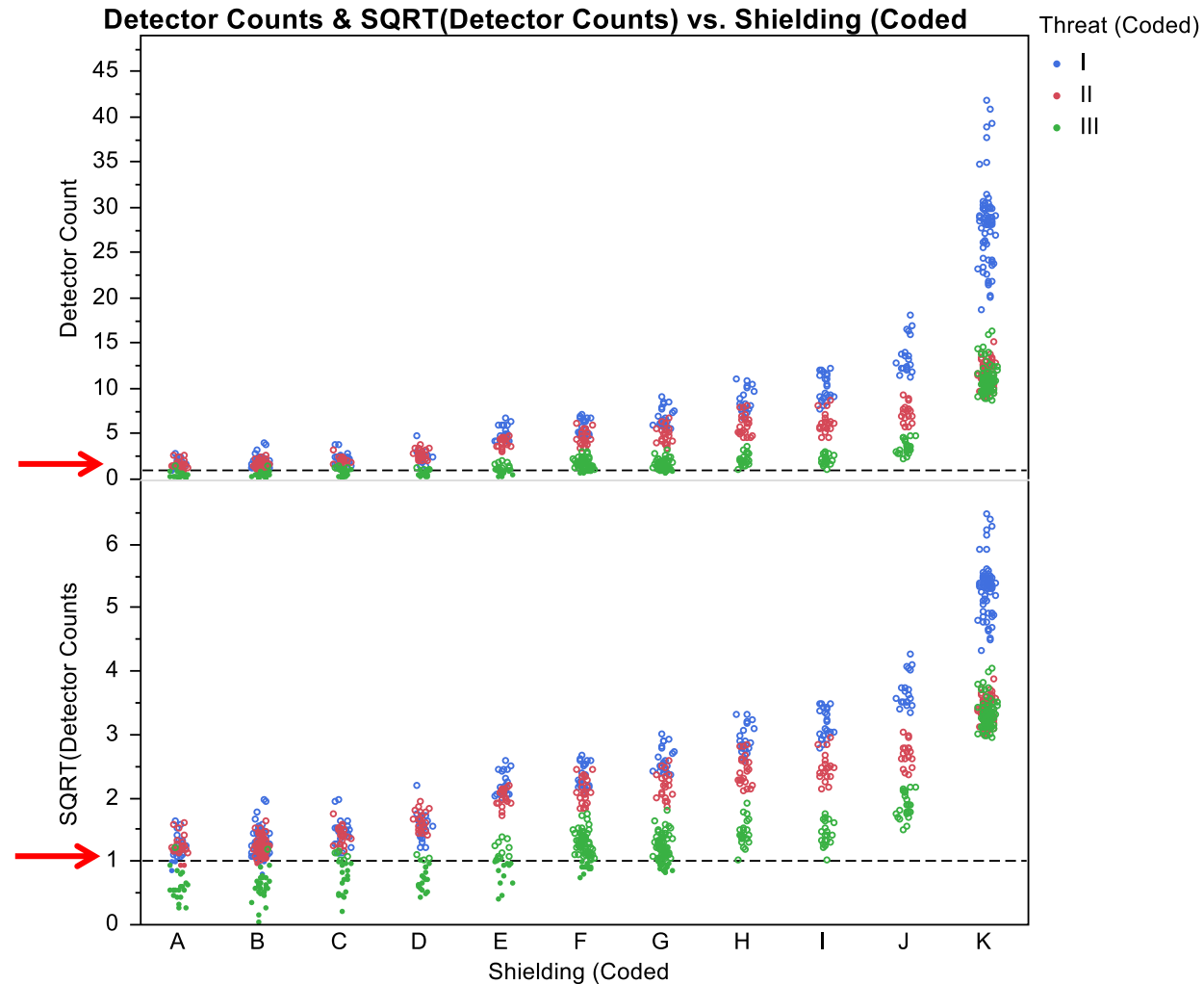
Shapiro-Wilk W Test

W Prob<W
0.918997 0.0555

Very nearly LOF

Note: Ho = The data is from the Normal distribution. Small p-values reject Ho.

Detector Counts and SQRT (Detector Counts) vs. Shielding (Ordered by Attenuation) – 528 Trials

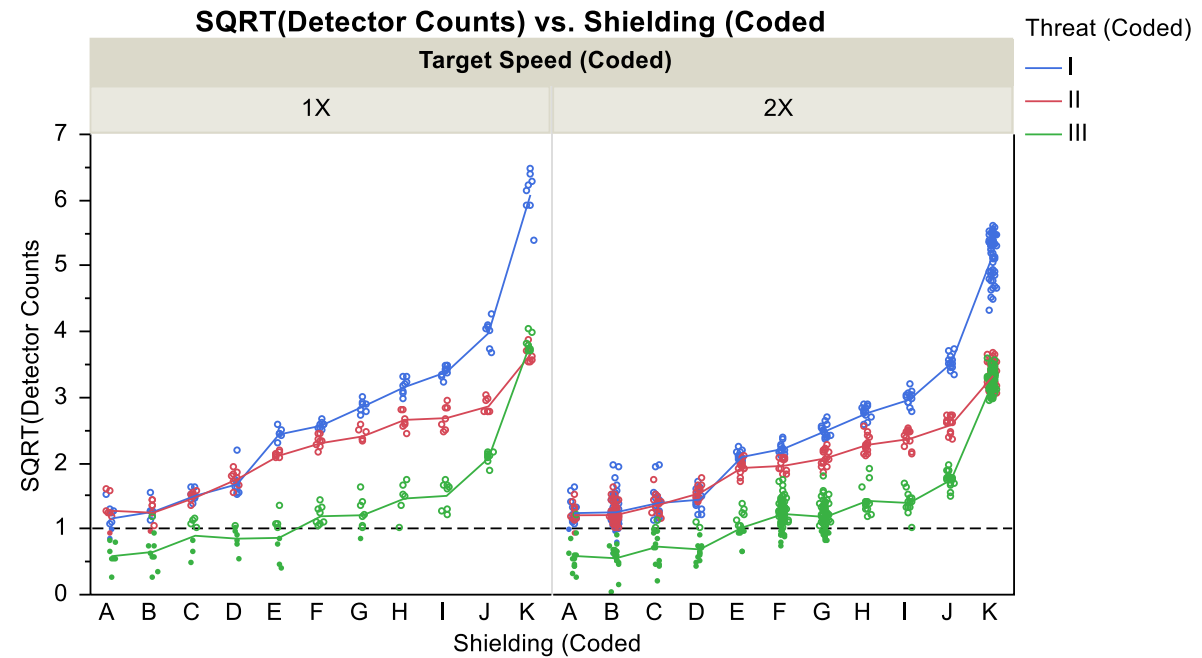


Threshold for Alarm is 1 on either scale.

Spread of detector count data is more uniform when plotted on a square-root scale.

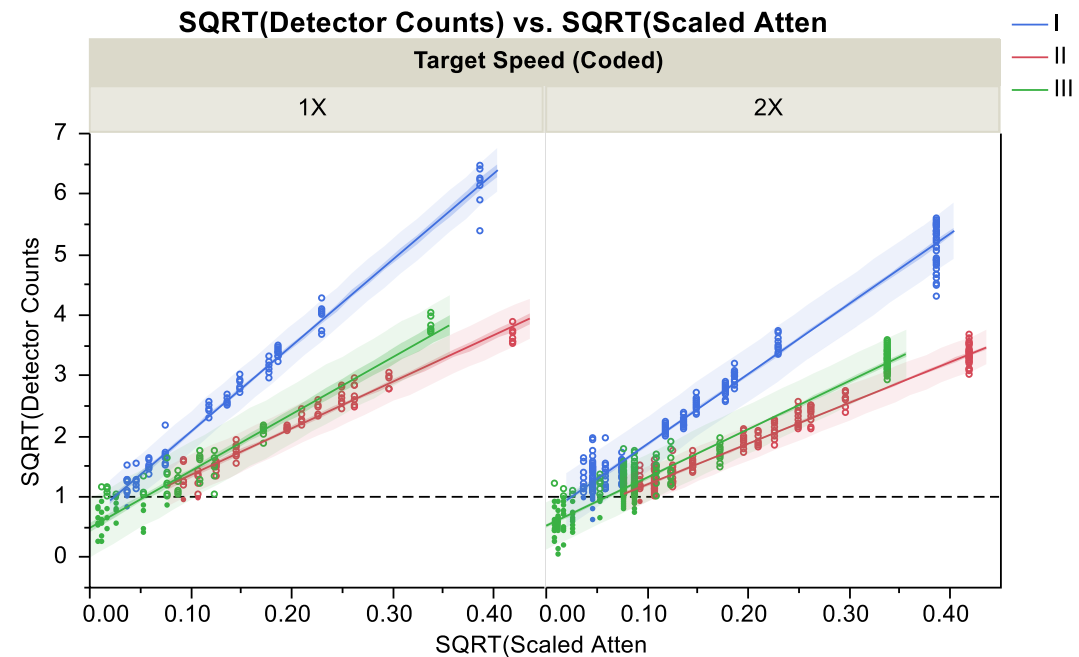
SQRT(Detector Counts) vs. Shielding (Ordered by Attenuation) by Target Speed

A reduction in detector counts seen at higher speed.

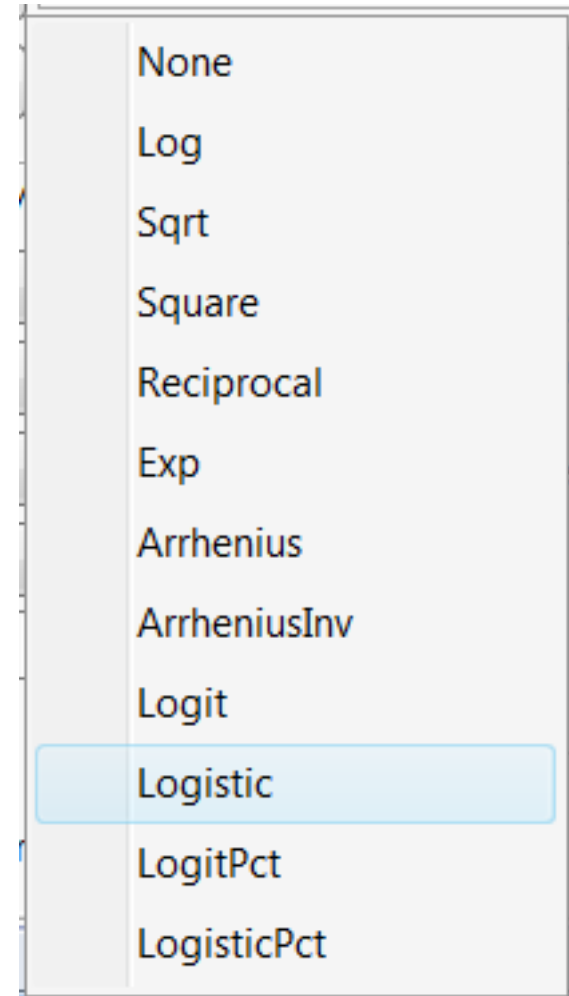
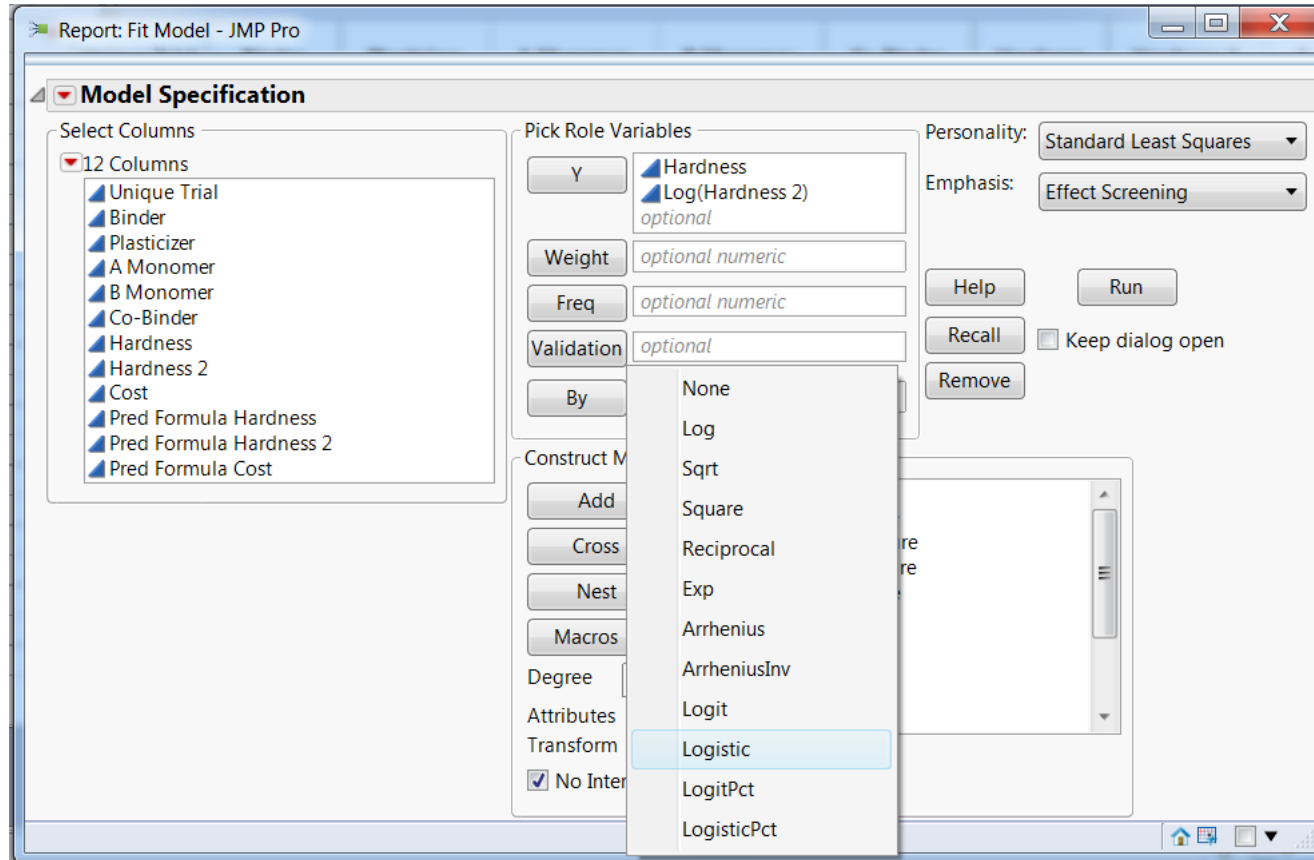


SQRT(Detector Counts) vs. SQRT(Scaled Attenuation) by Target Speed

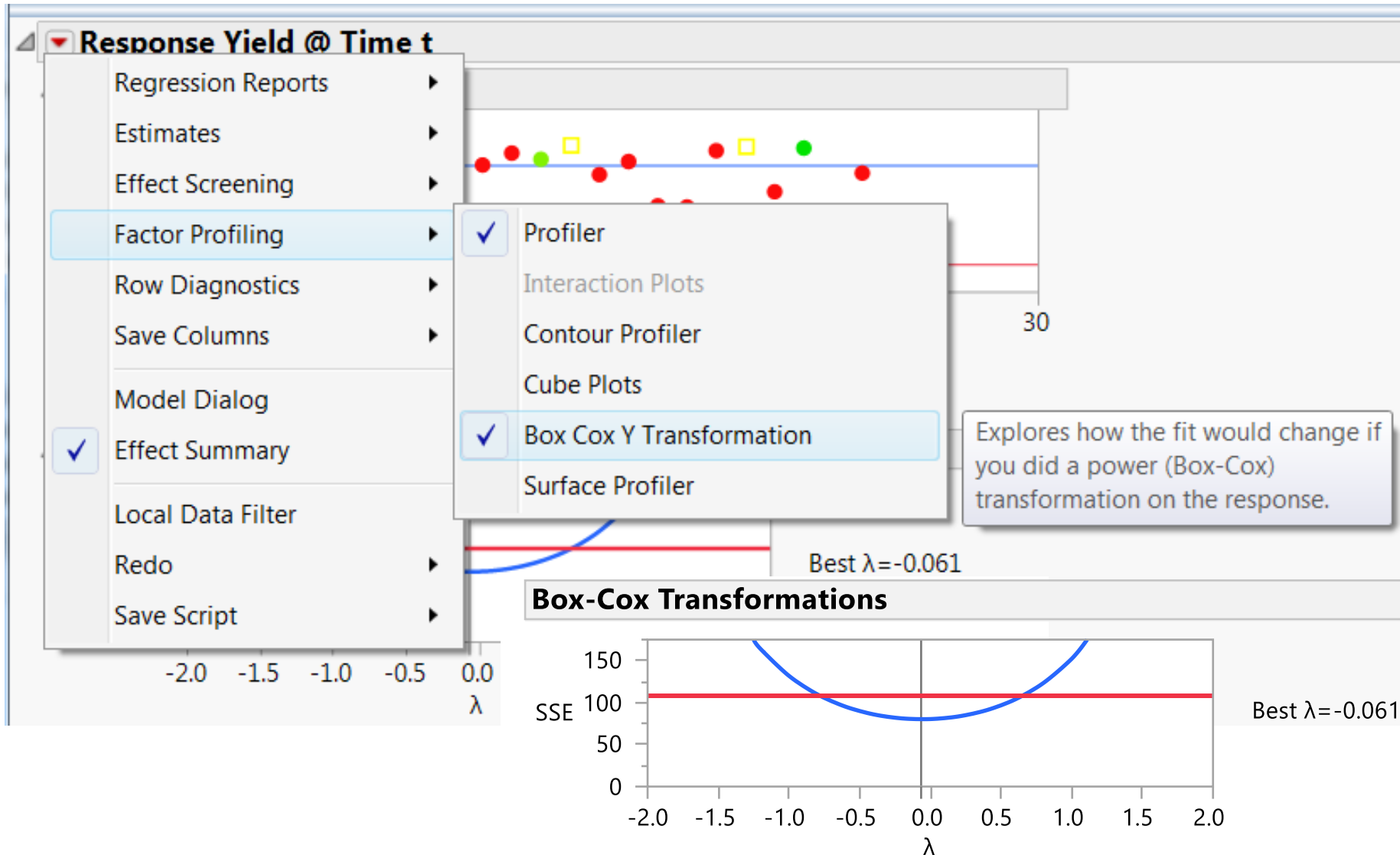
Linear relationship with uniform variance seen between SQRT(Detector Counts) and SQRT(Scaled Attenuation)



Standard Transformations in JMP are Applicable to both Response (Y) & Control (X) Variables



Box-Cox Transformation in JMP



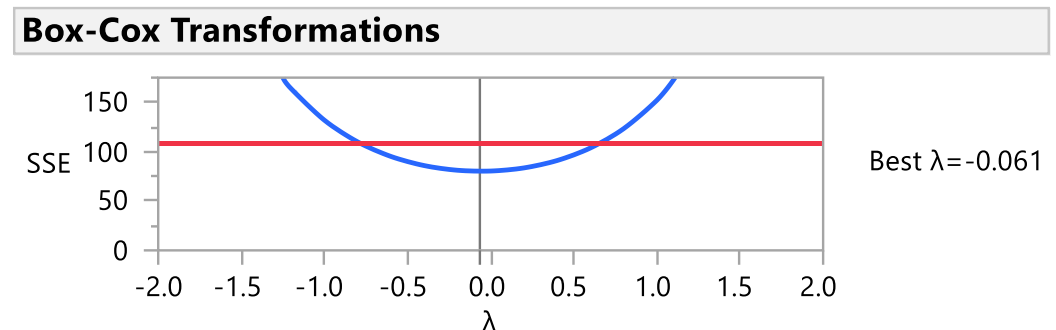
Box-Cox Transformation For Data Bounded on 1-Side

General form: $Y \propto y^\lambda$ (a power transformation)

<u>λ</u>	<u>Trans.</u>	<u>λ</u>	<u>Trans.</u>
2	Square	Limit $\Rightarrow 0$	Log
1	NONE	-1	Inverse
0.5	Square-Root	-2	Inverse-Square

When Box-Cox Y Transformation is selected in JMP, then a plot of λ versus sum of the squares error (SSE) is created, with the λ associated with the minimum SSE being the “best” value

Use the “best” λ value as a guide as to which “natural” power might be a good choice. If $\lambda = -0.061$, i.e. close to zero, then Log transformation is a good choice, if $\lambda = 0.43$, i.e. close to 0.5, then Square-Root transformation is a good choice.



$$\begin{aligned}\log_{10}(y) = & a_0 + a_1x_1 + a_2x_2 + a_3x_3 \\ & + a_{12}x_1x_2 + a_{13}x_1x_3 + a_{23}x_2x_3 \\ & + a_{11}x_1^2 + a_{22}x_2^2 + a_{33}x_3^2\end{aligned}$$

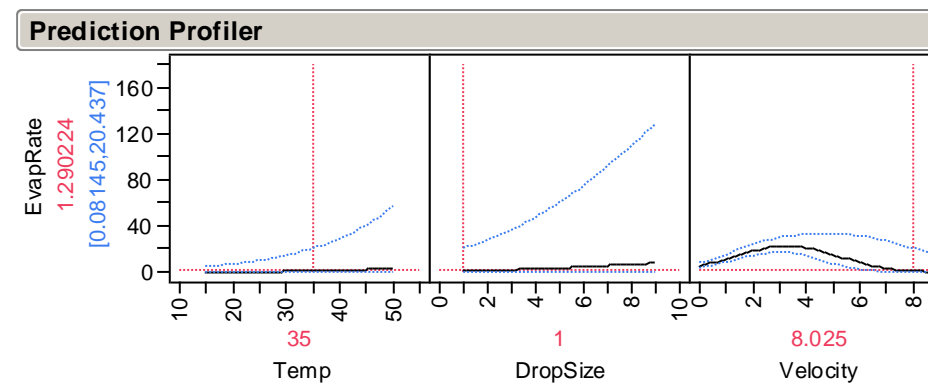
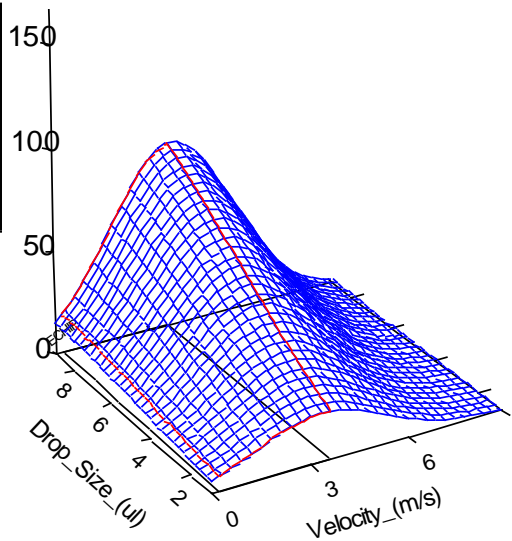
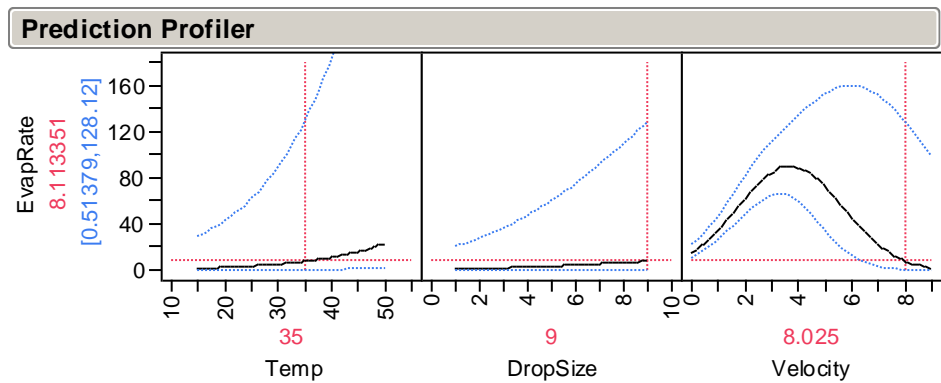
constant + linear
+ 2-way interactions
+ curvature terms

The quadratic model can support many shapes – including; mountain, valley, ridge, saddle and plane.

$$\begin{aligned}\log_{10}(y) = & A_0 + A_1X_1 + A_2X_2 + A_3X_3 \\ \text{and } X_1 = & (x_1)^{-1}, X_2 = (x_2)^{1/2}, X_3 = (x_3)^{1/3}\end{aligned}$$

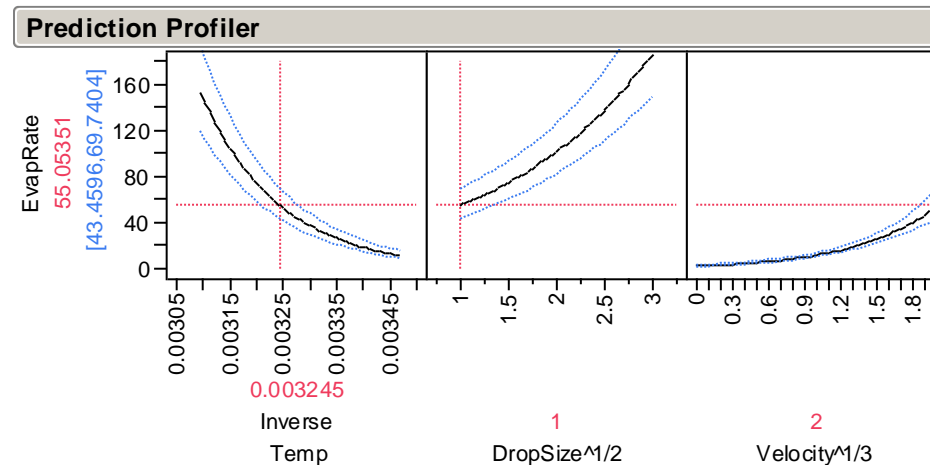
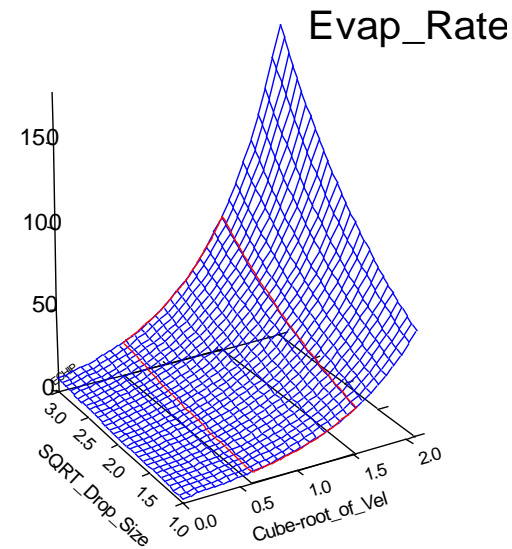
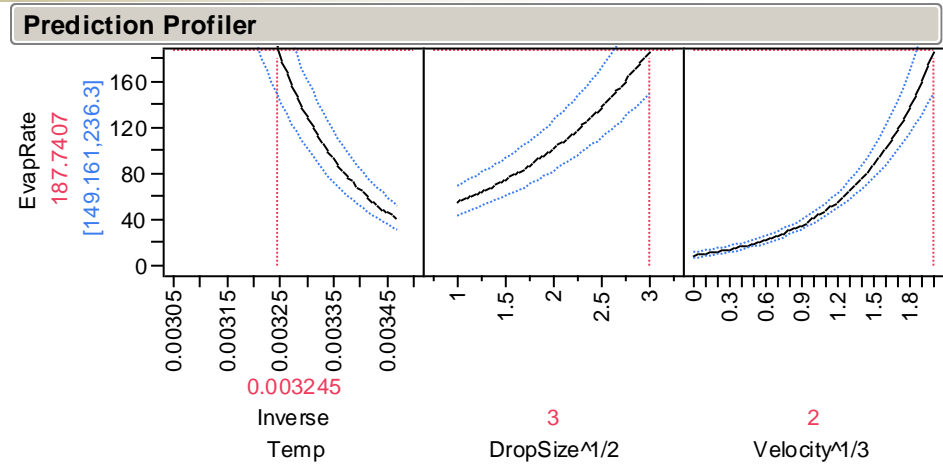
constant + linear terms
sample exponents used to
“linearize” model

The linear model can only support a plane.



All 19 trials fit using a 10-term quadratic model

Predicted Evap_Rate
At 8 m/s = 1.3 (0.1, 17.1)



All 19 trials fit using a physics based 4-term linear model

Predicted Evap_Rate

At 8 m/s = 55.1 (36.7, 82.9)

Today with JMP Pro rather than use a transformation, one can often use the appropriate distribution of the variance for the data to fit a model.

Analysis of CO2_Process data with Poisson Distribution instead of using SQRT Transformation to try to force the data to be normally distributed with a constant variance.

Fit Model - JMP Pro

Model Specification

Select Columns: 33 Columns

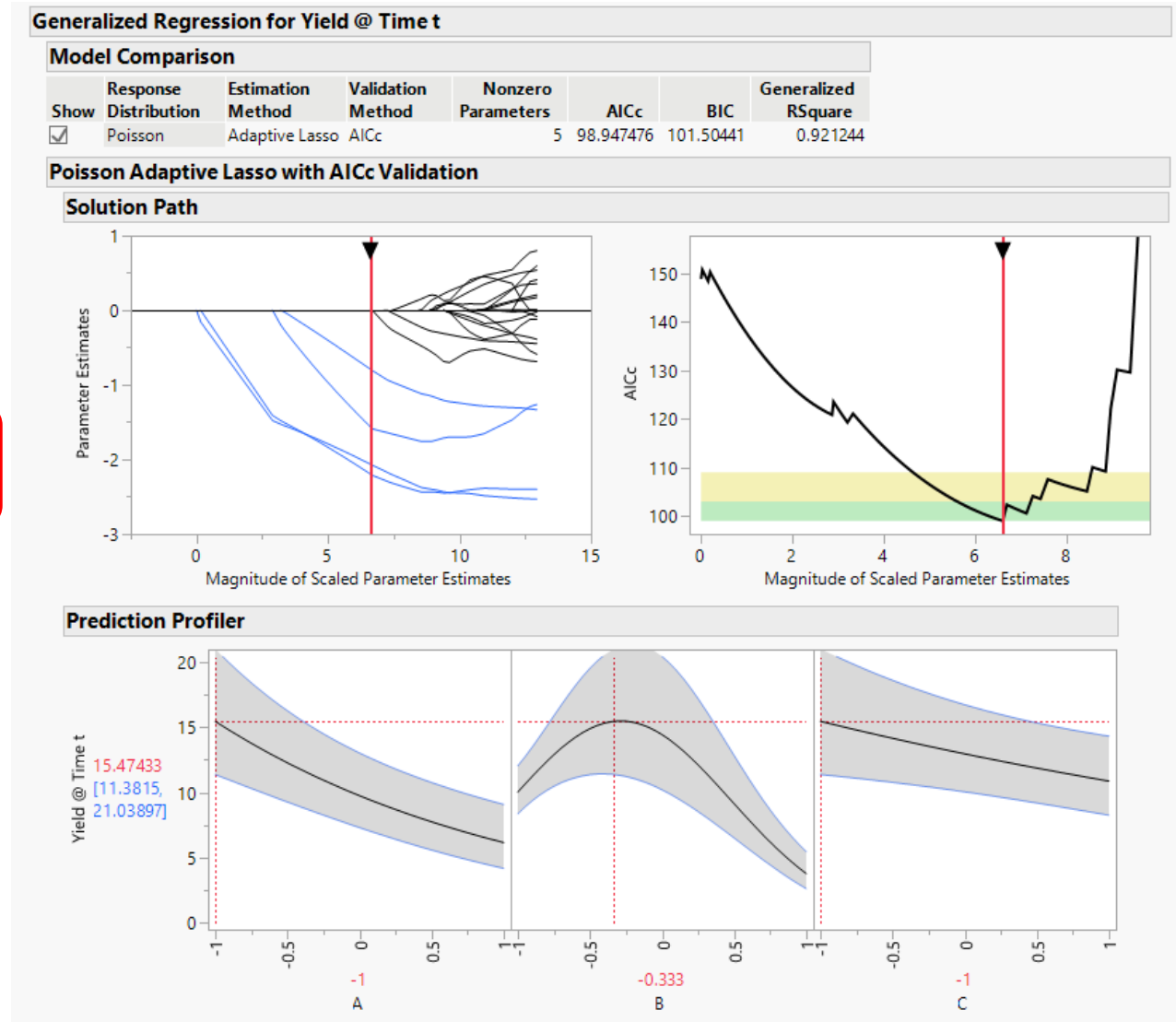
Pick Role Variables: Y: Yield @ Time t (optional)

Personality: Generalized Regression

Distribution: Poisson

Run

Construct Model Effects: Add, Cross, Nest, Macros, Degree: 2, Attributes, Transform, No Intercept



Remember All a Transformation Does is Plot the data on Fancier Graph Paper

- No new data has been taken...
- Same (or simpler) model is often used...
- Largest data point remains the largest so top of hill should be near it...
- Indicated best operating conditions without a transformation will be about the same as when the proper transformation is used.
- Take checkpoints there!

Data Transformations - Why Do Them?

- Remedy for lack of fit
- Plot predictions will not violate physical limits
 - “# of Counts” not negative;
 - “YIELD” not > 100%
- Make error more uniform across design region
(also called “stabilizing the variance”)

Transformations change the scale of the response to make it more nearly conform to the usual regression assumptions, the most important of which are that the data are independent and follow a **normal distribution with a constant variance.**